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A review of imidazolium ionic liquids research and development towards working pair of absorption cycle



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ABSTRACT

The concerns of energy consumption and environment pollution urge researchers to work on the development of clean energy and the utilization of waste energy. As one important topic, absorption cycle technology has attracted considerable attention because it can be powered by low-grade heat, e.g., solar energy and waste heat. In recent years, researchers proposed that ionic liquids (ILs) as novel alternative absorbent combined with refrigerant such as water, ammonia, alcohols, and hydrofluor-ocarbons can be used as working pairs for absorption refrigeration cycle, heat pump, and absorption power cycle. In this paper, researches done in imidazolium IL working pairs regarding to status of evaluation and selection methods, thermophysical property measurement and modeling, as well as their future prospect assessments, i.e., developing potential studies about the absorption cycle performance adopting new working pairs, have been reviewed.

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1. Introduction

1.1. Significance of R&D of absorption cycle and ionic liquid working pair

To deal with the changes in global climate, rapid growth of energy demand and rapid development of renewable energy and energy utilization, much attention has been focused on the research and development (R&D) of absorption cycles, such as absorption heat pump and absorption refrigeration cycle, because they can make effective use of low-grade heat [1-4]. However, the R&D of absorption technology faces a series of problems. For example, the temperature range of the heat source is wider, with a range of 80 – 90 °C collected by economic and efficient flat solar collectors to 500 – 600 °C exhausted from gas turbines or internal combustion engines. The functions and configurations of new absorption cycles are more diverse and complex, such as cogeneration systems that combine power and refrigeration cycles [5–7], compression and absorption hybrid cycles driven by low-grade heat and electrical energy [8,9], and distributed energy systems that combine cooling, heating, and power cycles [10] involving energy storage [11–15] and absorption technologies [16–18]. The above developments present new demands for the R&D of working pairs of absorption cycles as a key and essential work.

Generally, the working pair of absorption cycle is a multispecies solution, which is usually a binary solution consisting of two species with a large boiling point difference. The species with relatively low boiling point, i.e., the volatile species, acts as refrigerant, whereas the species with high boiling point, i.e., the non-volatile species, acts as absorbent. The main types, existing problems, and requests for future development of the absorption cycle working pairs are briefly summarized and listed in Table 1. Based on the species of refrigerant, the working pairs are divided into the following five categories: water, ammonia, alcohol, halohydrocarbon and hydrocarbon (HC). The combinations of five kinds of refrigerants and different absorbents can basically meet the needs of different applications. For example, the H₂O/LiBr working pair is mainly applied in room air conditioning. The NH₃/ H₂O working pair can meet cooling requirements below 0 °C. The two working pairs described above are the most widely used systems with environmentally friendly features.

However, the $H_2O/LiBr$ system presents certain disadvantages, such as crystallization, corrosion, and negative pressure operation. Some researchers have attempted to improve the $H_2O/LiBr$ working pair by adding auxiliary species [19,20]. The NH_3/H_2O system also has some drawbacks, such as difficulty in separation and toxicity. Some researchers have added non-volatile species to reduce the separation difficulty [21–23].

Alcohol working pairs are mainly composed of low carbon alcohols, such as methanol and ethanol, or fluoroalcohols, such as 2,2,2-trifluoroethanol (TFE) and hexafluoroisopropanol (HFIP), as refrigerant and salts or high-boiling point organics as absorbent. Alcohols are inflammable and methanol is toxic, so greater interest has been given to fluoroalcohols. Fluoroalcohols are non-corrosive, non-combustible, and have good thermal characteristics. TFE composed of working pairs with some high-boiling point organics have been used, such as tetraethylene glycol dimethyl ether (E181) [24,25], N-methyl-2-pyrrolidone (NMP) [26], N,N'-dimethylpropyleneura (DMPU) [27], N,N'-dimethylethyleneurea (DMEU) [27], and quinoline [28,29]. These working pairs generally have no crystal restrictions, and therefore, have relatively wide operating ranges.

Hydrofluorocarbons (HFCs) are refrigerants with benign technical properties, which are extensively used in the vapor compression refrigeration cycle. It is worth mentioning that HFCs used in the absorption refrigeration cycle are almost harmless to the atmospheric ozone, whereas chlorofluorocarbons (CFCs) are harmful to the atmospheric ozone commonly cannot be used for the absorption refrigeration cycle [30]. HC working pairs have also attracted widespread attentions because of their naturally ecofriendly feature [8,31]. However, due to the flammability and explosibility, researches and applications of HC working pairs are impeded by numerous restrictions.

Both H₂O/LiBr and NH₃/H₂O systems can be developed for future applications, but existing problems need to be solved urgently. Unlike H₂O and NH₃, absorbents suitable for alcohols, HFCs, and HCs are still quite few. Considering that HFCs and HCs can meet the refrigeration technology demands of H₂O and NH₃, absorption cycle working pairs containing HFC or HC have great potential for exploration and are expected to fill the gaps of H₂O/LiBr or NH₃/H₂O systems. Around exploring advanced absorbents with HFC and HC, researchers are exerting efforts to develop novel absorption cycle working pairs [27,32].

Table 1 R&D of absorption cycle working pairs.

Refrigerant species	Absorbent species	Existing problems	Main of the past R&D	Requests of future development
H ₂ O	LiBr	Corrosion, crystallization	Adding other auxiliary species, e.g., octanol and other species	Abate or avoid the problems of corrosion and crystallization
NH ₃	H ₂ O	Toxicity, difficulty in separating NH ₃ from H ₂ O 1) Absences of techno-economic	Other organic ammoniates	Reduce the separating energy consumption 1) Meet needs of the R&D of new refrigerants,
HFC & HC	Organic solvents	significance 2) Values of ODP ^a and GWP ^b cannot meet the needs of developing	New refrigerants with higher ODP and GWP values	e.g., R152a, R32 2) Suitable for novel hybrid cycles and cogeneration cycles
Alcohol (CH ₃ OH, C ₂ H ₅ OH, TFE)	Organic solvents	To be devoid of techno-economic significance as like as the system $\rm H_2O/LiBr$	Few	Better techno-economic significance, and environmentally friendly characteristics

^a Ozone depletion potential.

^b Global warming potential.

1.2. Basic properties and characteristics of ILs used as absorbent species

ILs are composed of ions, and generally consist of organic cations containing nitrogen or phosphorus and organic or inorganic anions [33]. In 1992, Wilkes et al. [34] published reports on synthesis and performance of 1-ethyl-3-methylimidazolium tetrafluoroborate ([EMIM]BF₄). They found that this IL is moisture stable, does not undergo hydrolysis, has a low melting point, and has good thermal stability. Thereafter, the study of ILs has been greatly promoted, constantly developed, and emerged worldwide upsurge.

Variety species of ILs exist, and their physicochemical properties can be regulated by changing the type and structure of anions and cations. Thus, ILs are called designable solvents [35,36]. Generally, based on the types of organic cation, ILs can be divided into imidazolium, pyridinium, tetraalkyl ammonium, tetraalkyl phosphonium, and so on [37,38]. Common cationic structures are shown in Fig. 1. Among ILs mentioned above, imidazolium ILs are the most stable, most common, and most studied.

According to the solubility differences of ILs and water, ILs can be divided into two categories: hydrophilic ILs, such as 1-alkyl-3-methylimidazolium chloride ($[C_nMIM]Cl$, n is the number of C atom in the alkyl, n=1, 2, 3,...), 1-alkyl-3-methyltetrafluoroborate ($[C_nMIM]BF_4$), imidazolium methylimidazolium dimethylphosphate ($[C_nMIM]DMP$), 1alkyl-3-methylimidazolium methylsulfate ($[C_nMIM]MeSO_4$), and 1-alkyl-3-methylimidazolium ethylsulfate ([C_nMIM]Et SO₄), and hydrophobic ILs, such as 1-alkyl-3-methylimidazolium hexafluorophosphate ($[C_nMIM]PF_6$), 1-alkyl-3-methylimidazolium trifluoromethanesulfonate ([C_nMIM]TfO), and 1alkyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide ([C_nMIM]Tf₂N) [39.40]. The hydrophilicity and hydrophobicity of ILs are affected by type and structure of anions and cations. Usually, a shorter alkyl side chain leads to stronger hydrophilicity of IL, conversely, a longer alkyl side chain leads to stronger hydrophobicity of IL.

As a new kind of environmentally friendly solvents, ILs have been widely utilized in chemical reactions, catalysis, separation, and electrochemistry [36,40,41]. Moreover, ILs can be used as absorbent species in combination with refrigerants to constitute new working pairs for absorption cycle. Compared with organic solvents, the advantages of IL are mainly embodied in the following aspects.

- (1) Most ILs exist as liquid at a wide range around room temperature. The boiling points of ILs are much higher than those of refrigerants because of the ignorable vapor pressure. In the generation process, the refrigerant can be easily separated from IL with high purity in the cycle.
- (2) The heat capacity of IL solution is small, which is beneficial in improving the cycle efficiency.
- (3) Solubilities with inorganic or organic species and the affinity with refrigerants are good, which is in favor of enhancing the mass transfer.
- (4) ILs have high chemical and thermal stability, high thermal decomposition temperature, and are non-flammable.

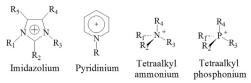


Fig. 1. Structure of the cations of the common ILs.

(5) The chemical and physical properties of ILs can be adjusted by the design of anion and cation.

Many research groups have investigated the thermophysical properties of working pairs consisting of ILs and common refrigerants, such as H_2O , NH_3 , alcohol, and HFCs, for absorption cycle [42–45]. These researches exhibit the great potential and significant application prospects of these novel working pairs.

1.3. Previous studies

In 2004, Kim et al. [42] proposed some working pairs composed of imidazolium ILs (1-butyl-3-methylimidazolium tetrafluoroborate ([BMIM]BF₄), 1-butyl-3-methylimidazolium bromide ([BMIM]Br)) and refrigerants (TFE, 1,1,1,2-tetrafluoroethane (R134a)). Among these systems, TFE/[BMIM]Br and TFE/[BMIM]BF₄ were selected as alternative working pairs for absorption refrigeration cycle and heat pumps. The investigated results of heat capacity and vapor pressure of the two systems show that [BMIM]Br and TFE had a stronger interaction, and IL working pairs generally have good thermodynamic properties and deserve further study.

Since 2006, Shiflett and Yokozeki [46–48] from DuPont Company have published lots of patents and papers on the use of ILs as absorbents, which are impressive researches at this field in recent decade. The solubilities and diffusivities of H₂O [49], NH₃ [23,50], CO₂ [44,51] and HFCs [52–62] in ILs were measured, and some new working pairs for absorption cycle were proposed, such as H₂O/[EMIM]BF₄, NH₃/[DMEA]Ac (N,N-dimethylethanolammonium acetate), and R134a/[EMIM]BEI (1-ethyl-3-methylimidazolium bis (pentafluoroethylsulfonyl)imide).

In 2006, Sen and Paolucci [45] presented that IL 1-butyl-3methylimidazolium hexafluorophosphate ([BMIM]PF₆) can be used in absorption refrigeration cycle with CO₂. Some properties. such as vapor pressure, thermal stability, and dissolve ability, were discussed, which demonstrated that thermodynamic data of IL working pair systems are still lacking. In 2010, Martín et al. [63] selected appropriate IL and supercritical CO₂ as working pairs and calculated the coefficient of performance (COP) for absorption refrigeration cycle based on the phase equilibrium of the system. However, because of the necessity of operating with a higher circulation ratio, the COP was lower than that of the conventional system NH₃/H₂O. In 2012, Kim et al. [64,65] conducted theoretical researches about the thermodynamic performance of a miniature absorption refrigeration system with refrigerant/IL as working pairs. Previously studied ILs including 1-ethyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide ($[EMIM]Tf_2N$), [EMIM]BF₄, [BMIM]BF₄, [BMIM]PF₆, 1-hexyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide ([HMIM]Tf₂N), 1-hexyl-3methylimidazolium tetrafluoroborate ([HMIM]BF₄), and 1-hexyl-3-methylimidazolium hexafluorophosphate ([HMIM]PF₆), as well as refrigerants including H₂O, pentafluoroethane (R125), R134a, 1,1,1-trifluoroethane (R143a), 1,1-difluoroethane (R152a), difluoromethane (R32), 1,2-dichloro-1,1,2,2-tetrafluoroethane (R114), and 1,1,2,2-tetrafluoroethane (R134). COP and feasibility were calculated and compared. Results showed that among these systems, H₂O/[EMIM]BF₄ had the highest COP with a value of 0.91.

Liang et al. [66] and Zhao et al. [67] determined the heat capacity, viscosity, density and phase equilibrium for methanol/ [BMIM]Cl (1-butyl-3-methylimidazolium chloride) and methanol/ [DMIM]DMP (1,3-dimethylimidazolium dimethylphosphate) systems. They also analyzed the potential of the two systems, which were found to meet the requirements of benign working pairs of absorption cycle.

In 2011, Zhang et al. [68] evaluated the performance of the $\rm H_2O/$ [EMIM]DMP (1-ethyl-3-methylimidazolium dimethylphosphate) system in absorption refrigeration cycle, results indicated that its

COP was lower than that of the traditional $H_2O/LiBr$ system but still higher than 0.7. Moreover, the generation temperature of the $H_2O/[EMIM]DMP$ system was lower than that of the $H_2O/LiBr$ system, showing that the new cycle could be driven by waste heat or hot water with lower temperature. Zhang et al. [69,70] also simulated the thermodynamic performance of the heat pump using $H_2O/[EMIM]DMP$ and $H_2O/[DMIM]DMP$ systems as working pairs, and compared the result with that of $H_2O/LiBr$ and TFE/E181 systems. The results indicated that the COP of $H_2O/[EMIM]DMP$ and $H_2O/[DMIM]DMP$ systems were slightly lower than that of the $H_2O/LiBr$ system, but significantly higher than the value of the TFE/E181 system.

Since 2007, author's group has conducted numerous theoretical and experimental studies on IL working pairs, and published several related papers [71-83]. Based on the solution thermodynamic theory, the excess Gibbs function (G^{E}) evaluation method is expanded to IL working pairs using the UNIFAC model as calculation tool, and this method is applied in the screening of H₂O/IL, NH₃/IL, and HFC/IL systems. According to the evaluation method, hydrophilic IL 1,3-dimethylimidazolium chloride ([DMIM]Cl) was selected and synthesized. A variety of experimental methods were adopted to determine thermophysical properties, such as density, heat capacity, vapor pressure and solubility, for H₂O/IL, NH₃/IL, and HFC/IL systems. Appropriate thermodynamic models were chosen to regress and predict the properties of selected systems. The influence of ILs as additives in traditional $H_2O/LiBr$ and NH_3/H_2O systems was investigated. Furthermore, the characteristics of absorption refrigeration cycle and heat pump using IL working pairs were simulated and calculated.

Refrigerant/IL systems have increasingly received much attention as novel, environmentally friendly working pairs. Researches show that IL working pairs can extend the operating temperature range of the cycle and strengthen the separation and generation processes of absorbate, thus reducing the energy consumption and potentially reducing or eliminating corrosion and crystallization. Proper combinations of refrigerant and IL may generate new working pairs with excellent performance. However, some problems with IL working pairs are still encountered, such as high circulation ratio and low energy conversion efficiency, showing the necessity for further development. Fortunately, ILs have huge species number, and their functions can be designed by changing the structure of cation and the species of anion to meet the increasing demands for new working pairs. Therefore, selecting more valuable working pairs from a large number of research objects, measuring necessary chemical and physical properties of new systems with high accuracy, establishing corresponding models of physical and chemical properties, and evaluating the application significances of new IL working pairs, are still challenging issues that must be overcome to accelerate the application progress of IL working pairs.

1.4. Focus and proposals of this work

This work aims to exhibit the international research frontier of absorption cycle IL working pairs in recent years to make relevant researches more rational and efficient. The evaluation method for IL working pairs was introduced, which was based on macroscopic properties and intermolecular interactions, combining the UNIFAC model with extreme G^E criterion. The research progress on the thermophysical properties of IL working pairs was presented, including the measurement method and modeling of vapor pressure, solubility, heat capacity and density for popular systems. Particularly, on the basis of researches on thermophysical properties of systems containing refrigerants H_2O , NH_3 , and HFCs, several binary and ternary systems with potential have been presented. Finally, the performance of absorption cycle using IL working pairs

was calculated and evaluated to verify further the future developmental potential of new systems.

2. Selection of IL absorbent for working pair innovation

2.1. General behaviors of the vapor-liquid equilibrium

The activity coefficient of the refrigerant in IL can be calculated using the vapor–liquid equilibrium (VLE) data of IL working pairs and can be used to quantitatively characterize the volatility of refrigerant and the solubility in IL, establish the thermodynamic model of IL working pair, analyze the influence of component structure on the interaction between refrigerant and IL, and guide the selection and optimization of IL absorbent.

For refrigerant (1)/IL (2) binary systems, the concentration of IL in the gas phase can be neglected, i.e., the gas phase mole fraction of the refrigerant species is equal to 1. Hence, the VLE relationship can be expressed as [84]

$$p(T) = x_1 \gamma_1 p_1^s(T) \tag{1}$$

where p is the system pressure, x_1 , γ_1 , and p_1^s are the liquid phase mole fraction, activity coefficient, and saturated vapor pressure of the refrigerant species, respectively. Generally, the activity coefficient model, Wilson model, UNIQUAC model, NRTL model, and so on can be adopted to correlate the γ_1 based on the experimental VLE data of working pairs. Appropriate model is selected by considering several aspects of theoretical analysis and experimental measurement. Therefore, the activity coefficient value of the refrigerant species γ_1 can be correlated and predicted, while the activity coefficient value of the IL species γ_2 cannot be calculated directly, because ILs have negligible vapor pressure. However, when γ_1 can be estimated, γ_2 can be determined by integration of the Gibbs–Duhem equation at constant temperature and pressure [85].

$$x_1 \partial \ln \gamma_1 / \partial x_2 + x_2 \partial \ln \gamma_2 / \partial x_2 = 0 \tag{2}$$

where x_2 is the liquid phase mole fraction of the IL species. For instance, the activity coefficient of refrigerant species can be represented by an appropriate model [85]

$$\ln \gamma_1 = ax_2^2 + bx_2^3 + cx_2^4 \tag{3}$$

where a, b, and c are concentration-independent parameters. The value of $\ln \gamma_2$ for the IL species can then be obtained in terms of the same parameters.

In addition, the partial pressure of Raoult's law used for describing the VLE behavior of the refrigerant in a liquid ideal mixture is expressed as [84]

$$p_1^{\text{RL}}(T) = x_1 p_1^{\text{s}}(T) \quad (i = 1, 2, ..., N)$$
 (4)

In a p-x(y) diagram, Eq. (4) exhibits a straight line. The p-x(y) curve of the non-ideal mixtures that display positive deviation from Raoult's law falls above the line; whereas the p-x(y) curve of the non-ideal mixtures that show negative deviation from Raoult's law falls below the line, causing the negative deviation of the liquid phase from the ideal mixtures, exhibiting the value of γ_i is less than 1.

In the view of vapor pressure criterion for selecting absorption cycle working pairs, systems with strong absorbing ability are usually classified as exhibiting negative deviation from Raoult's law [86]. Working pairs exhibiting highly negative deviation from Raoult's law produce the best results, as Morrissey has described [87]. The solvent vapor pressure decreases because the solvent molecules in the liquid phase have strong affinity to the solute molecules.

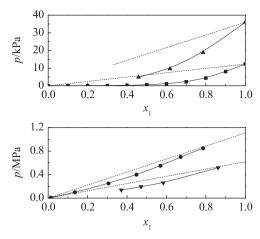


Fig. 2. Vapor pressure-composition diagram of several IL working pairs. ■, H₂O/[DMIM]DMP, 323.2 K [72]; ▲, TFE/[EMIM]BF₄, 323.15 K [80]; ●, R32/[EMIM]Tf₂N, 283.15 K [54]; ▼, NH₃/[BMIM]PF₆, 283.4 K [23]. Dashed line: Raoult's law.

Table 2Bond energy and bond length of some hydrogen bonds [86].

Hydrogen bond	Bond energy/kJ mol^{-1}	Bond length/pm	Compounds
F—H····F	28.1	255	(HF) _n
$0-H \cdot \cdot \cdot \cdot 0$	18.8	276	H ₂ O (ice)
$0-H \cdot \cdot \cdot \cdot 0$	25.9	266	CH ₃ OH, C ₂ H ₅ OH
$N-H \cdot \cdot \cdot \cdot F$	20.9	268	NH ₄ F
$N-H \cdot \cdot \cdot \cdot O$	20.9	286	CH₃CONH₂
$N{-}H\cdot\cdot\cdot\cdot N$	5.4	338	NH ₃

Studies on available IL working pairs of binary and ternary systems and common refrigerants H_2O , NH_3 , alcohols, HCs, and HFCs have shown that the VLE behaviors of IL working pairs generally manifest as non-ideal mixtures. For example, the vapor pressure-composition (p-x) diagram in Fig. 2 describes the behavior of several IL working pairs showing negative deviation from Raoult's Law.

2.2. Effects of the molecular structure

Essentially, the non-ideal VLE behavior of the working pair depends on intermolecular force, which includes the interaction between different molecules and homologous molecules for a multi-species system. The quantitative relationships for contacting intermolecular forces and macroscopic properties are now confined to simple idealized systems. The mechanism underlying solubility difference among IL working pairs is not clear at the molecular level, the hydrogen bond is only known to play an important role [62,88].

The hydrogen bond can be simply expressed as $X-H\cdots Y$, where the dotted line represents the hydrogen bond. Based on the formation theory of hydrogen bond, the strength of the hydrogen bond is associated with the electronegativity of X and Y atoms connected with the H atom. The stronger the electronegativity of X and Y atoms is, the stronger the hydrogen bond will be. Meanwhile, the hydrogen bond is also influenced by the radius of the Y atom. A smaller the radius of the Y atom results in a stronger hydrogen bond. The bond energy and bond length of some hydrogen bonds are listed in Table 2 [89]. Some atomic electronegativity values (Pauling scale) are shown in Fig. 3 [90]. In the H_2O molecule, the electronegativity of the O atomic is larger, so that the H atom has excess force to form a hydrogen bond with highly electronegative atom in other molecules, such as F, O and N. Fig. 4(a) schematically shows the hydrogen bond between

IΑ							
Н							
2.1	II A		III A	IV A	VA	VIA	VII A
Li	Ве		В	С	N	0	F
1.0	1.5		2.0	2.5	3.0	3.5	4.0
Na	Mg		Al	Si	Р	S	CI
0.9	1.2		1.5	1.8	2.1	2.5	3.0
K	Ca		Ga	Ge	As	Se	Br
0.8	1.0		1.6	1.8	2.0	2.4	2.8
Rb	Sr		In	Sn	Sb	Те	-1
0.8	1.0		1.7	1.8	1.9	2.1	2.5
Cs	Ва		Ti	Pb	Bi	Ро	At
0.7	0.9		1.8	1.9	1.9		

Fig. 3. Some atoms electronegativity values (Pauling scale).

hydrophilic IL and H_2O . As shown in [DMIM]Cl aqueous solution, the H atom in H_2O molecule and the Cl atom in IL anion of form hydrogen bond $O-H \cdot \cdot \cdot \cdot$ Cl. Fig. 4(b) shows the hydrogen bonding interaction between R32 and [BMIM]Tf₂N (1-butyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide). The imidazole ring of IL has three hydrogen bond donors (H1, H2, H3), but only two proton acceptors (two F atoms) in the R32 molecule, so two hydrogen bonds are formed. The anion $[Tf_2N]^-$ has 10 proton acceptors (O1, O2, O3, O4, F1, F2, F3, F4, F5, and F6), but the R32 molecule only has two hydrogen donors (two H atoms), so two hydrogen bonds are also formed.

Generally, the electronegativity of the C atomic is small, and C–H is generally difficult to form hydrogen bond. However, the C atom between two N atoms in the imidazole ring of cation will form a hydrogen bond because the electronegativity increases due to the highly electronegative neighboring two N atoms. Therefore, in IL aqueous solution, the O atom in a H₂O molecule can easily form a hydrogen bond with the H atom on the C atom between two N atoms in the imidazole ring, while the interaction with the H atoms on the other two C atoms in the imidazole ring is weak. When the length of alkyl side chain of cation in IL decreases, the volume of cation decreases, the surface charge density increases, and the electrostatic interaction between cation and H₂O molecule enhances. Correspondingly, the ability of IL binding together with H₂O molecule enhances, showing that a shorter cationic alkyl side chain results in better affinity of IL with H₂O. Klimavicius et al. [91] studied hydrogen bond formed in D2O solutions of 1-decyl-3methylimidazolium bromide ([C₁₀MIM]Br) and 1-decyl-3methylimidazolium chloride ([C $_{10}$ MIM]Cl) with 1 H, 13 C NMR and Raman spectroscopy monitoring of proton/deuteron process. They found that anions and aggregation effects play crucial role in IL aqueous solutions, anions interact with cations via H-bond and bind water molecules in their solvation shells.

In the study of D'Angelo et al. [92], the interaction of $\rm H_2O$ and $\rm Br^-$ in [BMIM]Br was investigated combining extended X-ray absorption fine structure spectroscopy and molecular dynamics simulations. A picture of structural properties of [BMIM]Br/ $\rm H_2O$ was gained, in the surroundings of both the imidazolium cation and anion Br $^-$. This new approach has been found to be particularly well suited to obtain detailed information on IL solutions despite their complexity.

For the working pairs adopting water as refrigerant, the interaction between water and absorbent needs to be enhanced, so the IL, which has good affinity with water, is studied. The number of ILs is beyond count, because the structure can be designed. The different configurations of the anion and cation

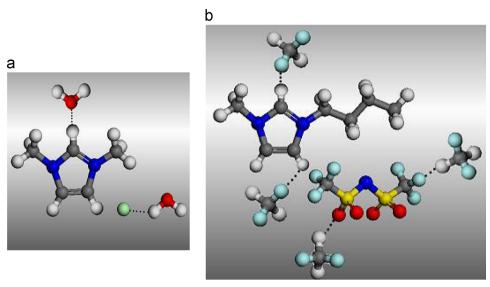


Fig. 4. Hydrogen bonding interaction between refrigerants and ILs. (a) H₂O/[DMIM]Cl and (b) R32/[BMIM]Tf₂N.

Table 3Relationship of IL anion and water solubility.

Hydrophobic	\rightarrow	Hydrophilic
PF ₆ ⁻ [(CF ₃ SO ₂) ₂ N] ⁻ [(C ₂ F ₅ SO ₂) ₂ N] ⁻	BF ₄ ⁻ CF ₃ SO ₃ ⁻	Br ⁻ , Cl ⁻ , I ⁻ CH ₃ COO ⁻ , (CH ₃) ₂ PO ₄ ⁻ CH ₃ OSO ₃ ⁻ , C ₂ H ₅ OSO ₃ ⁻

make ILs show different hydrophilicities. The interaction between IL and water is influenced by the structure, including the organic cationic species, cationic substituent structure, and anionic species. Studies show that for imidazole ILs, increasing of the alkyl side chain of the cation leads to reduce the hydrophilicities of ILs, such as [DMIM]X > [EMIM]X > [BMIM]X > [HMIM]X (X means a certain kind of anion).

The anion characteristics greatly affect the solubility of IL in water. Table 3 lists the relationship between the IL anion and water solubility. Generally, for the solubility of the refrigerant in IL, the anion shows greater effect than the cation [93], because the imidazolium cation only depends on the length of the alkyl side chain or structure to show the impact, while the anion may have greater variety and structural changes.

Similar to H_2O/IL systems, the hydrogen bond has a very important function in HFC/IL systems. The hydrogen bond heavily influences the physical and chemical properties of the IL working pairs. Forming hydrogen bond between solute and solvent will increase the solubility, so IL having good affinity with HFC is sought for HFC/IL working pairs. As in hydrophilicities, the affinity of IL with fluoride is also influenced by the cation species, structure of cation substitution, and anion species. Available experimental results show that for imidazolium ILs, the longer the cationic alkyl side chain is, the better the affinity with HFC will be, as shown in the following rule: [EMIM]X < [BMIM]X < [HMIM] X < [OMIM]X ([OMIM] means 1-octyl-3-methylimidazolium), which is opposite to the hydrophilic of IL [75].

Comparing VLE data of several HFC/IL systems, the effect of anion on the solubility of HFC in IL was as follows: $[C_nMIM]Tf_2N > [C_nMIM]PF_6 > [C_nMIM]TfO \approx [C_nMIM]BF_4$ [75]. The solubility

increases with increasing number of fluorine atoms in the anion. The hydrogen bond is only one aspect of the contribution of the IL affinity with fluoride, far from being able to explain the pros and cons on the overall performance of working pairs. Thus, further studies are needed.

2.3. Infinity dilution activity coefficient criterion

The activity coefficient of the refrigerant in working pairs relates to the composition of the system. However, the infinite dilution activity coefficient of the refrigerant (γ_1^∞) , calculated on the basis of Henry's law, is a physical quantity that is unrelated to the composition of the system and reflects the regular interaction between refrigerant and IL. At given temperature and pressure, Henry's constant in working pairs is given by

$$k_1 = \lim_{x_1 \to 0} (p/x_1) = \gamma_1^{\infty} p_1^s(T)$$
 (5)

where k_1 is Henry's constant. At low vapor pressure of the refrigerant, the solubility of the refrigerant has a linear relationship with vapor pressure, and γ_1^∞ and k_1 can be obtained when the concentration tends to zero, i.e., the slope of the line when pressure tends to zero. In fact, γ_1^∞ and k_1 are direct reflections of the solubility of the refrigerant at low vapor pressure. Smaller values of γ_1^∞ and k_1 mean higher solubility of the refrigerant. Therefore, γ_1^∞ and k_1 can be used to compare the degree of miscibility of the refrigerant and IL.

The absorption potential was proposed as another evaluation criterion for absorption cycle working pairs [83].

$$\psi_1 \equiv 1/\gamma_1^{\infty} \tag{6}$$

where ψ_1 is the absorption potential. At given temperature and pressure, higher values of ψ_1 result in stronger absorbing ability of the absorbent

In Table 4, γ_1^{∞} decreases with increasing length of cation alkyl side chain. In Table 5, except for 1-butyl-3-methylimidazolium trifluoromethanesulfonate ([BMIM]TfO), γ_1^{∞} decreases with increasing number of fluorine atoms of anion. The γ_1^{∞} of binary systems composed of nine HFCs, such as R32, R134, with IL [BMIM] PF₆ are listed in Table 6. The HFC containing more carbon atoms and fluorine atoms shows better miscibility with [BMIM]PF₆. In

Table 4Activity coefficients at infinite dilution of R32 in [PF₆]-based ILs at 298.2 K.

Item	[OMIM]PF ₆	[HMIM]PF ₆	[BMIM]PF ₆	[EMIM]PF ₆
Absorbent structure	N + F F F F	N+ FFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFF	N + F F F F F	N + F F F F F F F F F F F F F F F F F F
γ_1^{∞}	0.4525	0.5559	0.7328	1.1028
ψ_1	2.2099	1.7989	1.3646	0.9068
p_1^s /MPa	1.6919	1.6919	1.6919	1.6919
k_1	0.7656	0.9405	1.2398	1.8658

Table 5Activity coefficients at infinite dilution of R32 in the [BMIM]-based ILs at 298.2 K.

Item	[BMIM]Tf ₂ N	[BMIM]TfO	[BMIM]PF ₆	[BMIM]BF ₄
Absorbent structure	N + 0	$\begin{array}{c c} N & F & O \\ F & S & O \\ \hline & F & O \\ \hline & F & O \\ \end{array}$	N+ F F F F F F F F F F F F F F F F F F F	N + F F-B-F F
γ_1^{∞}	0.5026	0.7112	0.7328	0.8794
ψ_1	1.9897	1.4061	1.3646	1.1371
p_1^s /MPa	1.6919	1.6919	1.6919	1.6919
k_1	0.8503	1.2033	1.2398	1.4879

Table 6 Activity coefficients at infinite dilution of various HFCs in the IL [BMIM]PF $_6$ at 298.2 K.

Items	R32	R134	R41	R23	R152a
Refrigerant structure	CH ₂ F ₂	CHF ₂ CHF ₂	CH ₃ F	CHF ₃	CH ₃ CHF ₂
γ_1^{∞}	0.7328	0.8289	0.8677	1.2847	1.3957
ψ_1	1.3646	1.2064	1.1525	0.7784	0.7165
p ₁ ^s /MPa	1.6919	0.5268	3.8383	4.7044	0.5973
k_1	1.2398	0.4367	3.3305	6.0437	0.8337
Items	R161	R134a	R125	R143a	
Refrigerant structure	CH ₃ CH ₂ F	CF ₃ CH ₂ F	CHF ₂ CF ₃	CH ₃ CF ₃	
γ_1^{∞}	1.4969	1.8615	3.1726	3.6674	
ψ_1	0.6680	0.5372	0.3152	0.2727	
p ₁ /MPa	0.9230	0.6664	1.3797	1.2632	
k_1	1.3817	1.2404	4.3772	4.6327	

addition, comparing R134 with R134a, γ_1^∞ of R134a is much larger than that of R134 because of isomerization.

$2.4. \ \ \textit{VLE prediction without experimental data by the UNIFAC model}$

The activity coefficient of the refrigerant species in IL working pairs is the basic data needed for selecting suitable IL absorbents. However, the obtained experimental data are sometimes insufficient. The UNIFAC model provides a calculation method to correlate and predict the activity coefficient without experimental data, which was proposed by Fredenslund based on the group-contribution method in 1975 [94]. The UNIFAC model is specifically suitable for mixtures of molecules, but not for mixtures containing ionic components, because the residual term of the model only considers short-range interactions. To extend the application range of the UNIFAC model, the IL can be considered as a neutral molecule or a weak electrolyte solution. The reasonability of this perspective can be explained from the following aspects [81]. The conductivity of IL is usually very low, at approximately 10^{-3} mS/cm. After dilution in the polar solvent

the conductivity will increase by 10–20 times, showing strong association between the anion and the cation, and forming electroneutral ionic clusters [95]. The VLE and LLE data of IL systems can be well described by the G^E model applied for traditional non-electrolyte solutions, such as the NRTL activity coefficient model and PR equation of state (EOS), showing that ILs can be reasonably regarded as molecular components and that the electrostatic interaction can be ignored [54,96]. Using electrospray ionization mass spectrometry, a large amount of ionic clusters in different degrees of association or supramolecular polymerization has been detected in ILs, showing that ILs are similar to neutral molecules or weak electrolytes that can be approximately treated as neutral components.

In the UNIFAC model, the activity coefficient is calculated as a sum of two terms [97],

$$\ln \gamma_i = \ln \gamma_i^{\mathsf{C}} + \ln \gamma_i^{\mathsf{R}} \tag{7}$$

where γ_i is the activity coefficient of component i, $\gamma_i^{\mathcal{C}}$ is the combinatorial term, and $\gamma_i^{\mathcal{R}}$ is the residual term. The combinatorial term mainly considers the difference of molecular size and shape. The residual term mainly considers the interaction force between molecules, and can be obtained from the properties of pure substances and mixtures.

To use the UNIFAC model, ILs need to be segmented into groups. ILs can be decomposed through the method presented by Kim [98] and Lei [99]. As shown in Fig. 5, the IL [BMIM]Cl is divided into one CH₃ group, three CH₂ groups, and one [MIM]Cl group. Other ILs can also be divided into groups in the same way.

Based on the study conducted by Lei et al. [99], Dong et al. [71] studied a series of H₂O/IL binary systems, which mainly included three kinds of short carbon chain imidazolium cations, namely, [DMIM], [EMIM] and [BMIM], as well as seven kinds of anions, namely, Cl, Br, BF₄, DMP, DBP (dibutylphosphate), EtSO₄, and TfO. Parameters for 14 group pairs were then added to the UNIFAC parameter table. The proposed new group interaction parameters are listed in Table 7, which can be used to predict VLE and excess properties of systems containing H₂O and imidazolium ILs at

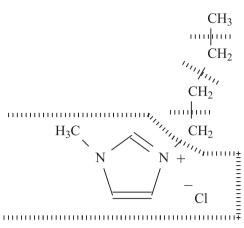


Fig. 5. Group segmentation of ionic liquid [BMIM]Cl.

various compositions and temperatures. The new parameters are suitable for ILs based on seven kinds of anions, namely, Cl, Br, BF₄, DMP, DBP, EtSO₄, and TfO. Similarly, works have been carried out for HFC/IL binary systems [75] and NH₃/IL binary systems [79]. The new group interaction parameters are also listed in Table 7, which can be used to extend the evaluating and predicting range of HFC/IL and NH₃/IL systems for developing alternative working pairs.

2.5. Excess property criterion

Closely associated with γ_i , there is the summation relationship of G^E [84].

$$G^{E} = \sum_{i=1}^{N} x_{i} [\partial(nG^{E})/\partial n_{i}]_{p,T,n_{j}} = RT \sum_{i=1}^{N} x_{i} \ln \gamma_{i}$$
 (8)

For the refrigerant and IL binary systems, Eq. (8) can be written as

$$G^{E} = RT(x_1 \ln \gamma_1 + x_2 \ln \gamma_2)$$
(9)

where values of $\ln \gamma_1$ and $\ln \gamma_2$ can be determined by Eqs. (1)–(3) using experimental data or with the help of the UNIFAC model.

According to an analysis of the Flory–Huggins equation [101], when the attraction of heterogeneous molecules is stronger than that of homogeneous molecules, the value of G^E is less than zero. In other words, a negative value of G^E means the affinity between the species is relatively stronger.

Thus, for a binary system at given temperature and pressure, a negative G^E is beneficial for solute absorption, and the smaller the value of G^E is, the better the absorption effect will be. At given temperature and pressure, G^E is a continuous function of system composition, which may exist more than one extreme point. The extreme point of G^E presents the characteristic of thermodynamic properties of the system. Therefore, the extreme point of G^E is presented as another selection criterion for evaluating suitable absorbents [102,103]. Thus, at given temperature and pressure, a smaller value of the extreme point of G^E for the solute–absorbent binary system indicates a stronger absorbing ability of the absorbent.

To evaluate the solute–absorbent binary system, the criterion based on the analysis of the extreme point of G^E is called "the criterion of minimum extreme value of the G^E-x relationship". The criterion based on the analysis of the absorption potential of solute is called "the criterion of maximum value of the absorption potential". The former is a macroscopic trend analysis on the basis of relatively more data points, while the latter is a local state view that requires only a small amount of data. In the case pressed for available VLE data, the latter may be more convenient. However, the combination of two methods can be used to obtain more

Group interaction parameters for the UNIFAC model.

	4															
մ ոոո	CH ₂	H ₂ 0	[MIM]EtSO ₄ [MIM]CI	[MIM]CI	[MIM]Br	[MIM]BF4	[MIM]BF ₄ [MIM]DMP [MIM]DBP [MIM]TfO CHF	[MIM]DBP	[MIM]Tf0		CHF2	CHF ₃	[MIM]PF ₆	[MIM]PF ₆ [MIM]Tf ₂ N NH ₃	NH ₃	[MIM]Ac
CH ₂	0.0	1318.0ª	225.992	390.864	9530.493	874.744	305.640	214.708	-215.185	527.08 ^b	134.38 ^b	156.08 ^b	692.26ª	400.89ª	-423.600	680.000
H ₂ 0	300.00ª	0.0	-99.370	-493.625		-239.783	-413.875	- 435.828 295.777	295.777							
[MIM] EtSO ₄	322.837	-325.889	0.0												-89.590	
[MIM]CI	337.327	-191.757		0.0												
[MIM]Br	5237.786	-566.029			0.0											
[MIM]BF ₄	-182.974	-416.931				0.0					57.54	5327.76			-404.700	
[MIM]DMP	440.260	-377.121					0.0								-64.470	
[MIM]DBP	390.885	-9.631						0.0								
[MIM]TfO	1593.671	-541.622							0.0		159.50					
CHF	105.48 ^b									0.0			71.49			
CHF ₂	35.69 ^b					347.38			-6.95		0.0	224.25 ^b	235.77	76.76		
CHF ₃	96.28 ^b					267.65					-131.47^{b}	0.0	-47.24	424.39		
[MIM]PF ₆	401.54ª									196.90	-121.43	581.10	0.0			
$[MIM]Tf_2N$	145.80 ^a										47.15	-100.69		0.0		
NH ₃	914.100		2.849			320.400	-45.550								0.0	-216.100
lwmwjyw.	1211.000														000:000	9

^a Ref. [99]. ^b Ref. [100] comprehensive evaluation conclusions. In addition, for the criterion of minimum extreme value of the $G^{\rm E}-x$ relationship, the absolute value of minimum extreme value of the $G^{\rm E}$ is commonly marked as $G^{\rm E}_{\rm max}$.

As shown in Table 8 and Fig. 6, for refrigerant R32 absorption systems with absorbents [BMIM]PF₆, [BMIM]BF₄, [BMIM]TfO, and [EMIM]Tf₂N, the G_{\max}^E of R32/[EMIM]Tf₂N binary system is at minimum, showing that [EMIM]Tf₂N has better ability to absorb the refrigerant R32.

Comparing data from the UNIFAC model with the experimental data listed in Table 8, the predicted trends of $G^{\rm E}_{\rm max}$ are basically the same as the experimental trends of the y_i/x_i obtained by literature data. The assessment results obtained by the $G^{\rm E}_{\rm max}$ of the system agree essentially with the experimental data analysis. For R32 species, the phase equilibrium ratio values of the R32/[EMIM]Tf₂N system is relatively smaller, demonstrating [EMIM]Tf₂N has better absorbing ability compared with other absorbents.

3. Researches of H₂O and IL systems

3.1. Vapor pressure

As presented above, excellent working pairs are generally nonideal mixtures. The strong affinity of absorbent with refrigerant often leads to the lower saturated vapor pressure of solution than that of ideal solution. In other words, VLE behavior exhibits highly negative deviation from Raoult's law, which is used to describe the VLE behavior of ideal mixture. Therefore, the decrease in saturated vapor pressure of solution becomes a significant indicator for assessing the affinity between refrigerant and absorbent.

In recent years, many researchers have investigated the VLE of IL working pairs systems. Table 9 summarizes the VLE measurement of H₂O/IL systems in literatures.

For the VLE measurement of $\rm H_2O/IL$ systems, the most widely used method is the boiling point method. The principle is to precisely prepare a mixture with known composition, observe phase behavior in the equilibrium cell, determining the properties in equilibrium state, e.g., pressure and temperature.

In 2004, Kim et al. [43] measured the vapor pressure of the systems $H_2O/[BMIM]Br$, $H_2O/[BMIM]BF_4$, and $H_2O/[HydeMIM]BF_4$ (1-(2-hydroxyethyl)-3-methylimidazolium tetrafluoroborate). They proposed that these systems could be used in absorption heat pumps.

Experimental data showed that the vapor pressure of water decreased with IL addition, but the decreasing degree differed according to IL type and concentration. For imidazolium based ILs, the interaction with H₂O was influenced by the type of anion and the length of cationic alkyl side chain. Generally, a shorter cationic alkyl side chain leads to stronger hydrophilicity. Moreover, the influence of the anion was much more significant than that of the cationic side chain.

In recent years, researchers have studied the thermophysical properties of $H_2O/phosphoric\ IL$ working pairs, such as [DMIM] DMP, [EMIM]DMP, 1-ethyl-3-methylimidazolium diethylphosphate ([EMIM]DEP), 1-ethyl-3-ethyl-imidazolium diethylphosphate ([EEIM]

DEP), and 1-butyl-3-methylimidazolium dibutylphosphate ([BMIM] DBP). All these ILs have strong affinity with water, especially [DMIM] DMP. Dong [72], He [109], Kato [112], Wang [117], Zhao [118] et al. measured the vapor pressure of the $\rm H_2O/[DMIM]DMP$ system at different temperatures, pressures, and compositions. The data provide the foundation for calculating the absorption cycle, and confirming the potential of the $\rm H_2O/[DMIM]DMP$ system to be used as working pairs.

Based on the potential use of hydrophilic IL as absorbent species combined with H_2O to constitute alternative working pairs, Li et al. [76] chose [DMIM]Cl and 1-methyl-3-methylimidazolium tetrafluoroborate ([DMIM]BF₄) as additives, added them to traditional working pairs H_2O/LiBr and H_2O/LiCl , and explored the modification effect of IL on traditional working pairs. They determined the saturated vapor pressures of ternary systems at different temperatures and concentration ranges using the boiling point method.

The correlation method of VLE data generally includes two categories. First is methods only using equations of state, such as PR, SRK, BWR, MH. Second is methods simultaneously using equations of state and the activity coefficient model, such as models of Margules, Wilson, NRTL, UNIQUAC, UNIFAC.

For H_2O/IL systems, Doker and Gmehling [107] analyzed VLE data correlation of $H_2O/[EMIM]Tf_2N$ and $H_2O/[BMIM]Tf_2N$ systems using three kinds of activity coefficient models including Wilson, NRTL, and UNIQUAC. Results showed that NRTL and UNIQUAC models, commonly used to correlate non-electrolyte solutions, are also suitable for IL working pairs with good accuracy. Carvalho et al. [120] determined VLE data of H_2O combined respectively with 1-ethyl-3-methylimidazolium chloride ([EMIM]CI), [BMIM]CI, 1-hexyl-3-methylimidazolium chloride ([HMIM]CI), and Choline Chloride ([$N_{111(2OH)}$]CI), the NRTL model was also used to correlate with data and a good fit was obtained.

In addition, for binary and ternary systems containing H_2O and IL, Wang et al. [117] and Li et al. [76] adopted the Antoine equation to correlate VLE data, the equation is expressed as

$$log(p/kPa) = \sum_{i=0}^{4} [A_i + 1000B_i/(T/K - 43.15)]w^i$$
 (10)

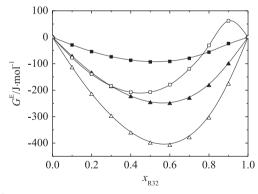


Fig. 6. G^E – x_{R32} for R32 systems at 298.20 K. \blacksquare , [BMIM]BF₄; \Box , [BMIM]TfO; \blacktriangle , [BMIM]PF₆; Δ , [EMIM]Tf₂N.

Table 8 The G_{\max}^{E} for refrigerant R32 and IL binary systems at 298.20 K.

Refrigerant	IL		Experimenta	al data			Cal. by UNIFAC
			T/K	P/MPa	y_i/x_i	Ref.	$G_{\max}^{E} / J \cdot \text{mol}^{-1}$
R32	[EMIM]Tf₂N [BMIM]PF ₆ [BMIM]BF ₄ [BMIM]TfO	$\begin{array}{c} C_8H_{11}F_6N_3O_4S_2 \\ C_8H_{15}F_6N_2P \\ C_8H_{15}BF_4N_2 \\ C_9H_{15}F_3N_2O_3S \end{array}$	298.15 298.20 298.20 298.14	0.399 0.400 0.400 0.400	3.077 3.367 3.676 3.788	[53] [54] [54] [73]	-408.47 -250.77 -93.51 -207.90

Table 9 Summary of vapor pressure measurement for H₂O/IL systems.

IL	Measuring method	Ref.	Range of data	
			T/K	p/kPa
[BMIM]Cl	Dynamic recirculating still apparatus	[104]	373.15 – 441.11	101.3
[EMIM]EtSO ₄	Dynamic recirculating still apparatus	[105]	373.15 - 410.58	101.3
[BMIM]MSO ₄	Dynamic recirculating still apparatus	[106]	373.15 - 374.12	101.3
[EMIM]Tf ₂ N	Computer-driven static apparatus	[107]	353.15	3.193 - 47.422
[BMIM]Tf ₂ N			353.15	5.317 - 47.156
[DMIM]DMP	Boilling point method	[72]	302.57 - 441.87	2.14 - 101.01
[EMIM]Ac	Static apparatus	[108]	283.1 - 403.17	0.215 - 104.8
[HMIM]Cl			283.15 - 423.16	0.298 - 262.8
[DMIM]DMP	Boilling point method	[109]	329.35 - 429.75	6.62 - 39.15
[EEIM]DEP	Quasi-static ebulliometer method	[110]	317.63 - 371.31	9.313 - 57.075
[EMIM]BF ₄	Gravimetric method	[111]	373.15 – 403.15	2.5 - 80.2
[BMIM]Br	Boilling point method	[43]	304.8 – 457.4	3.5 - 103.2
[BMIM]BF ₄			311.4 – 475.2	3.5 - 102.6
[HydeMIM]BF ₄			325.8 – 464.8	3.3 - 100.8
[DMIM]DMP	Computer-driven static apparatus	[112]	353.15	0.09 - 47.82
[EMIM]Tf ₂ N	•		353.15	3.19 - 47.39
BMIM]Tf ₂ N			353.15	5.32 - 47.16
[EMIM]DMP	Bubble point method	[113]	320.35 – 411.15	6.27 - 43.56
[EMIM]TfO	Dynamic recirculating still apparatus	[114]	323.3 – 363.3	5.9 - 69.3
[EMIM]TFA			328.3 – 368.2	6.3 - 84.4
[EMIM]EtSO ₄	Transpiration method	[115]	302.9 – 322.9	0.345 - 12.141
[EMIM]DMP	Quasi-static ebulliometer method	[116]	323.76 – 367.26	12.609 - 58.804
[DMIM]DMP	Quasi-static ebulliometer method	[117]	328.936 - 379.411	13.834 - 101.27
DMIM]CI	Boiling point method	[80]	287.15 – 437.45	1.10 - 100.98
DMIM]BF ₄	Boiling point method	[82]	312.25 - 403.60	4.69 - 103.23
[DMIM]DMP	Quasi-static ebulliometer method	[118]	312.88 - 373.01	6.937 - 79.824
[EMIM]DEP		t -1	324.01 – 373.26	11.872 - 83.919
[BMIM]DBP			317.98 – 368.07	9.184 - 81.630
[EMIM]EtSO ₄	Boiling point method	[119]	320.35 – 373.35	4.21 – 24.75
[EMIM]Cl	Boiling point method	[120]	355.58 – 435.03	50 – 100
[BMIM]Cl		[]	354.92 – 430.10	
[HMIM]CI			354.64 – 405.30	
[N _{111(2OH)}]Cl			355.11 – 411.12	
[COC ₂ MOR][FAP]	Dynamic method	[121]	290.1 – 351.7	100
[COC ₂ MOR][Tf ₂ N]	Synamic method	[121]	291.0 – 349.6	100
[COC ₂ PIP][FAP]			301.2 – 349.3	
COC ₂ PIP Tf ₂ N			313.2 – 353.9	
[COC ₂ PYR][FAP]			307.4 – 351.6	
[COC ₂ PYR][Tf ₂ N]			291.8 – 357.5	
[BMPIP][N(CN) ₂]			237.64 – 273.15	
[BMPYR][N(CN) ₂]			236.26 – 273.15	
[BMPy][N(CN) ₂]			244.19 – 300.30	
[BMPy][SCN]			238.03 – 273.15	

where T is the temperature, and w is the mass fraction of the absorbent. A_i and B_i are equation parameters obtained by regressing VLE data of the system.

3.2. Heat capacity

Heat capacity is an important factor affecting the coefficient of performance for absorption refrigeration cycles. A smaller heat capacity benefits heat transfer, reduces energy consumption, and improves the cycle performance. Measuring the constant pressure heat capacity enables the calculation of enthalpy, entropy, Gibbs free energy, and other thermodynamic functions. To discuss the relationship between the thermodynamic model of new working pairs and circulation mechanism, the heat capacity of new working pairs for absorption cycle must be studied.

Previous studies on the heat capacity determination of IL working pairs in literatures mainly focused on water or alcohol with IL systems, whereas the heat capacity of HFC or NH $_3$ with IL systems was rarely reported because of restricted test conditions. Table 10 summarizes researches on the heat capacity of H $_2$ O/IL systems published in recent years.

Heat capacity is commonly measured by differential scanning calorimetry (DSC) and the micro-calorimeter method.

Table 10 Summary of heat capacity measurement for H_2O/IL systems.

System	Measuring method	Ref.	Range of T/K
H ₂ O/[DMIM]DMP	Calvet heat flow calorimeter	[72]	303.15 – 353.15
H ₂ O/[EMIM]EtSO ₄	DSC	[122]	283.15 - 343.15
H ₂ O/[EMIM]TfO			283.15 - 343.15
H ₂ O/[EMIM]TFA			283.15 - 343.15
H ₂ O/[EMIM]EtSO ₄	DSC	[123]	293.15 - 318.15
H ₂ O/[BMIM]CH ₃ SO ₄			293.15 - 318.15
H ₂ O/[EMIM]TfO			293.15 - 318.15
H ₂ O/[BMIM]TfO			293.15 - 318.15
H ₂ O/[DMIM]DMP	Adiabatic solution calorimeter	[109]	298.15 - 323.15
H ₂ O/[EMIM]EtSO ₄	DSC	[124]	303.2 - 353.2
H ₂ O/[EMIM]TfO			303.2 - 353.2
H ₂ O/[BMIM]CH ₃ SO ₄	DSC	[125]	303.2 - 353.2
H ₂ O/[BMIM]TfO			303.2 - 353.2
H ₂ O/[BMIM]BF ₄	DSC	[126]	278.15 - 333.15
H ₂ O/[EMIM]DMP	Adiabatic solution calorimeter	[113]	298.15 - 323.15
H ₂ O/[EMIM]EtSO ₄	Isoperibol solution calorimeter	[119]	303.15 – 323.15

Heat capacity data in literatures are mostly correlated with temperature by a polynomial equation. A polynomial equation is then used to correlate the relationship of heat capacity with temperature and composition.

$$C_p = \sum_{i=0}^{3} (a_i + b_i T) x^i \tag{11}$$

where C_p is the heat capacity. a_i and b_i are equation parameters obtained by regressing experimental data.

3.3. Density

As an important part of the fluid *PVT* data, liquid density plays a significant role in thermodynamics and is necessary for calculating other physical properties and studying of heat and mass transfer. In practice, the density of working pairs is closely related to temperature and composition, so the influence of the density change of a solution cannot be ignored when analyzing the absorption refrigeration cycle.

The density of most imidazolium based ILs roughly ranges within $1.1-1.6~\mathrm{g/cm^3}$, which is more important than that of water in practical applications. The density of IL mainly depends on the type of anion and cation, and the influence of anion is more obvious. Generally, a larger anion size leads to greater IL density, and a larger volume of organic cation leads to smaller IL density.

Previously studies on the density determination of IL working pairs in literatures mainly focused on water or alcohol with IL systems, whereas the density of HFC or NH_3 with IL systems was rarely reported because of restricted test conditions. Researches on the density of H_2O/IL systems in recent years are summarized in Table 11.

Density is commonly measured by the pycnometer [127,128], gravity balance (Westphal) [109,119,129,130], and vibrating U-tube densimeter [74, 131–139]. The vibrating U-tube

Table 11Summary of density measurement for H₂O/IL systems.

System	Measuring method	Ref.	Range of T/K
H ₂ O/[BMIM]N(CN) ₂	Vibrating tube densimeter	[131]	278.15 – 363.15
$H_2O/[BMIM]C(CN)_3$			278.15 - 363.15
H ₂ O/[DMIM]Cl	Vibrating tube densimeter	[74]	293.15 - 318.15
H ₂ O/[BMIM]Br	Vibrating tube densimeter	[132]	298.15
H ₂ O/[DMIM]Br			298.15
H ₂ O/[EMIM]EtSO ₄	Vibrating tube densimeter	[123]	293.15 – 318.15
$H_2O/[BMIM]CH_3SO_4$			293.15 – 318.15
H ₂ O/[EMIM]TfO			293.15 - 318.15
H ₂ O/[BMIM]TfO			293.15 - 318.15
H ₂ O/[BMIM]Cl	Vibrating tube densimeter	[133]	298.15 - 343.15
H ₂ O/[HMIM]Cl			298.15 - 343.15
H ₂ O/[OMIM]Cl			298.15 - 343.15
H ₂ O/[EMIM]EtSO ₄	Vibrating tube densimeter	[134]	298.15 - 328.15
$H_2O/[BMIM]CH_3SO_4$	Vibrating tube densimeter	[135]	298.15 - 328.15
H ₂ O/[DMIM]DMP	Gravity balance	[109]	298.15 - 323.15
H ₂ O/[BMIM]Cl	Density bottle	[136]	298.15
H ₂ O/[EMIM]Br			298.15
H ₂ O/[BMIM]Br			298.15
$H_2O/[BMIM]BF_4$			298.15
H ₂ O/[EMIM]EtSO ₄	Westphal balance	[129]	278.15 - 333.15
H ₂ O/[EMIM]BF ₄	Vibrating tube densimeter	[137]	298.15
$H_2O/[BMIM]BF_4$			298.15
$H_2O/[HMIM]BF_4$			298.15
H ₂ O/[EMIM]EtSO ₄	Vibrating tube densimeter	[138]	278.15 - 348.15
H ₂ O/[EMIM]TfO			278.15 - 348.15
H ₂ O/[EMIM]TFA			278.15 - 348.15
H ₂ O/[EMIM]BF ₄	Vibrating tube densimeter	[95]	298.15
$H_2O/[BMIM]BF_4$			298.15
$H_2O/[HMIM]BF_4$			298.15
H ₂ O/[BMIM]PF ₆			298.15
H ₂ O/[BMIM]DCA			298.15
H ₂ O/[EMIM]BF ₄	Vibrating tube densimeter	[139]	298.15
H ₂ O/[EMIM]EtSO ₄			298.15
H ₂ O/[EMIM]EtSO ₄	Westphal balance	[130]	278.2 - 338.2
H ₂ O/[EMIM]BF ₄	Pycnometer	[127]	293.15 - 323.15
H ₂ O/[BMIM]BF ₄	Pycnometer	[128]	303.15 - 353.15
H ₂ O/[EMIM]EtSO ₄	Gravity balance	[119]	303.15 - 323.15

densimeter method is one of the most common and highest accuracy methods to date. The uncertainty can reach \pm 1 × 10⁻⁶ g cm⁻³, and the measurement error does not exceed 0.005%. The working principle is to change the inherent oscillation frequency of the vibrating tube with the mass change (i.e., the density change) of the liquid flowing through the vibrating tube. After determining the relation between the oscillation period of the vibrating tube and liquid density, the density can be directly measured.

Solution density can be correlated with composition and temperature by various expressions. Given that the density of the IL solution has a simple relation with temperature and composition, a polynomial equation is selected to regress the density data of $\rm H_2O/IL$ systems as

$$\rho = \sum_{n=0}^{i} A_n w^n + T \sum_{n=0}^{i} B_n w^n + T^2 \sum_{n=0}^{i} C_n w^n$$
 (12)

where ρ is the density of the binary system, w is the mass fraction of water. A_n , B_n and C_n are polynomial parameters obtained by fitting experiment data through the least square method.

3.4. Other properties

For a detailed investigation of the suggested working pairs, more properties such as viscosity, surface tension, and thermal conductivity are required.

The viscosity of IL working pair systems was rarely reported in literatures. The studied systems are mainly $H_2O/[EMIM]BF_4$, $H_2O/[BMIM]BF_4$, $H_2O/[BMIM]BF_4$, $H_2O/[BMIM]BF_4$, $H_2O/[EMIM]BF_4$,

The surface tension of IL is between that of water and common solvent, and decreases with the increase of temperature. However, the surface tensions of the refrigerant/IL systems are still rarely reported. The systems conducting research on surface tension include H₂O/[EMIM]BF₄, H₂O/[BMIM]BF₄, H₂O/[HMIM]BF₄, H₂O/[BMIM]Cl, H₂O/[BMIM]Br, and so on. The addition of IL can reduce the surface tension of the refrigerant quickly, which is beneficial to application in absorption refrigeration cycle.

The reports on the thermal conductivity of IL working pair systems which is necessary for the design of heat-transfer equipment are limited. The thermal conductivities for the binary systems H₂O/[EMIM]EtSO₄, H₂O/[DMIM]DMP, CH₃OH/[DMIM]DMP, and C₂H₅OH/[EMIM]EtSO₄ were reported. It is expected that refrigerant/IL systems could be perfect heat-transfer fluids.

Moreover, properties such as toxicity, environmental impact, and cost have to be evaluated and considered for further investigation.

4. Researches of other refrigerant and IL working pair systems

4.1. NH₃ and IL systems (solubility and other properties)

Because of the good mutual solubility of NH₃ and H₂O and the great latent heat of evaporation, the NH₃/H₂O working pair is widely used in various kinds of absorption refrigeration cycles. However, the system has some drawbacks such as high working pressure, toxicity, and difficulty in regenerating NH₃ from H₂O.

Table 12Summary of solubility measurement of NH₃/IL systems.

Ionic liquid	Measuring method	Ref.	Range of T/K	Range of p/MPa	Range of x/mol%
[BMIM]PF ₆			283.4-355.8	0.138 – 2.700	23.9 – 86.2
[HMIM]Cl	Chatie mode ad	[22]	283.1 - 347.9	0.044 - 2.490	6.0 - 83.7
[EMIM]Tf ₂ N	Static method	[23]	283.3 – 347.6	0.114 - 2.860	4.5 - 94.8
[BMIM]BF ₄			282.2 - 355.1	0.091 - 2.570	6.8 - 84.4
[EMIM]Ac			282.5 - 348.5	0.321 - 2.891	47.3 - 87.7
[EMIM]EtSO ₄	Chatie mode ad	[50]	282.7 – 372.3	0.287 - 4.777	42.4 - 87.5
[EMIM]SCN	Static method	[50]	283.2 - 372.8	0.244 - 5.007	34.0 - 87.6
[DMEA]Ac			283.2 - 372.8	0.136 - 4.249	45.4 - 86.5
[EMIM]BF ₄			293.15 - 333.15	0.11 - 0.63	11.85 - 69.21
[BMIM]BF ₄	Chatia manth a d	[140]	293.15 - 333.15	0.07 - 0.83	6.08 - 75.31
[HMIM]BF ₄	Static method	[140]	293.15 - 333.15	0.14 - 0.71	12.80 - 75.43
[OMIM]BF ₄			293.15 - 333.15	0.10 - 0.61	13.21 - 80.81
[DMIM]DMP	Isothermal synthetic	[78]	293.15 - 333.15	0.053 - 0.665	7.0 - 75.2
[BMIM]Zn ₂ Cl ₅	Static method	[141]	323.15 – 563.15	0.067 - 1.965	83.62 - 94.67

Therefore, a great number of new absorbents including IL have been studied as alternatives.

To find novel working pairs containing NH₃ as refrigerant and IL as absorbent, researchers have carried out related works. The research progress of VLE of NH₃/IL systems is presented in Table 12. The common method of determining the VLE data of NH₃/IL systems is as follows. First a certain mass of IL is added to the static equilibrium cell that is then filled with a certain mass of NH₃. Second the equilibrium cell is placed in a thermoregulated system (oil or water bath). The temperature and pressure are recorded when the NH₃/IL system reaches equilibrium at constant temperature. Third the equilibrium pressures at different temperatures are recorded by varying the temperature. Finally an appropriate model is used to calculate and obtain p-T-x data. Using these experimental data, researchers can then verify the applicability of the thermodynamic model to NH₃/IL working pairs, simulate the working condition of the absorption cycle, and explore the prospects of the working pairs in practical applications.

As shown in Table 12, Yokozeki et al. [23,50] pioneered works in this region. They found that solubility of NH $_3$ in ILs such as [HMIM]Cl and [BMIM]PF $_6$ at 298 K is almost equivalent to that in water, i.e., negative deviations from Raoult's law for the two systems are at relatively the same level. Another important result is that NH $_3$ does not react with ILs under the experimental condition, and no loss of solvent occurs even in the acid solvent [HMIM]Cl. However, no absorption mechanism between NH $_3$ and various ILs is proposed and further study is deserved at the molecular level by spectroscopy methods.

In another work, Yokozeki [50] calculated residual properties such as residual enthalpy, residual entropy, and residual Gibbs energy of NH₃/IL systems. They found that these residual properties are all negative. The negative value of the NH₃/[DMEA]Ac system was the maximum, and residual properties of this system were close to those of the NH₃/H₂O system, indicates that a strong interaction like hydrogen bond exists between NH₃ and ILs.

In 2010, Li et al. [140] determined the VLE data of NH_3 and four ILs [C_nMIM] BF_4 (n=2, 4, 6, and 8) and studied the effect of alkyl side chain length of ILs on NH_3 absorption. Results show that the solubility of NH_3 in studied ILs is high and increases with the increase of alkyl side chain length. They believed that increase of carbon chain length leads to the decrease of ILs density, generating more free volume, and dissolving more NH_3 molecules. Using the Krichevisky–Kasarnovsky equation, ILs et al. [140] calculated the Henry's constant and partial molar volume of ILs have established a thermodynamic model to calculate the enthalpy, entropy, ILs Gibbs energy, and heat capacity of the system. Results confirm the non-spontaneity of the absorption process and the disadvantage of high temperature in ILs Assorption.

Chen et al. [141] measured total pressures of NH₃ and metal ion-containing IL [BMIM]Zn₂Cl₅ by a static method, and correlated experimental data by the modified UNIFAC model. The solubilities of NH₃ in [BMIM]Zn₂Cl₅ is higher than that in the other ILs tested by Yokozeki et al. [50], but lower than that in ZnCl₂. Author's group [78] chose NH₃ and [DMIM]DMP as working pairs and determined solubilities by the isothermal synthesis method. The solubility decreases with increased temperature and increases with increased pressure. The experimental data are consistent with the calculated results from the NRTL model, with a relative deviation within 5%.

The literature survey reveals that properties of NH₃/IL working pairs have been gradually examined in recent years. Given the controllability of the IL structure (i.e., various ILs can be synthesized according to a given target or practical needs), the gap in this applied research field urgently needs to be filled. Moreover, considering the high solubility and low energy consumption in the separation of NH₃/IL systems, it is necessary to study the interaction between NH₃ and various ILs, for the development of suitable working pairs for absorption cycle.

4.2. HFCs and IL systems (solubility and other properties)

As a kind of refrigerant, HFCs are also concerned in developing novel absorption IL working pairs. The research progress of the VLE of HFC/IL systems is summarized in Table 13. The studied refrigerants are tetrafluoromethane (R14), trifluoromethane (R23), R32, fluoromethane (R41), R125, R134, R134a, R152a, and fluoroethane (R161).

Shiflett and Yokozeki et al. [47,53,54,58,61,62] determined the solubility and diffusivity of HFCs such as R32, R134a, R125, R23, R152a, R134, and R161 in ILs by gravimetric microbalance, and used the EOS, NRTL, and Antoine-type equation to process the experimental data. Ren et al. [96] determined the solubility of R134a in [HMIM]-based ILs, regressed the experimental data using the PR EOS with van der Waals two-parameter mixing rules, and studied the effect of the anion and cationic carbon chain length on the solubility and molar volume of R134a in ILs. Author's group [73] determined the solubility of R32 and R152a in 1-ethyl-3-methylimidazolium trifluoromethanesulfonate ([EMIM]TfO) and [BMIM]TfO by the isothermal synthesis method, results well fit the NRTL model.

4.3. HC and IL systems (solubility and other properties)

Many researchers have studied the physical and chemical properties of HC and IL binary systems to discuss their potential use as working pairs of absorption cycle. Lee et al. [144] measured

Table 13Summary of solubility measurement of HFC/IL systems.

Refrigerant	Absorbent	Measuring method	Ref.	Range of T/K	Range of p/MPa
R32	[EMIM]TfO	Isothermal synthetic	[73]	273.14 – 298.15	0.097 – 0.857
	[BMIM]TfO			273.13 - 298.19	0.104 - 0.902
R152a	[EMIM]TfO			273.16 - 348.17	0.040 - 0.848
	[BMIM]TfO			273.22 - 348.15	0.056 - 0.879
R14	[HMIM]Tf ₂ N	Synthetic method	[142]	293.3 – 413.3	1.202 - 9.582
R134a	[HMIM]Tf ₂ N	Static method	[96]	398.15 - 348.15	0.042 - 4.320
	[HMIM]PF ₆				0.081 - 14.330
	[HMIM]PF ₆				0.081 - 12.880
R23	[EMIM]PF ₆	Synthetic method	[143]	308.17 - 367.33	1.602 - 51.64
R32	[BMIM]PF ₆	Gravimetric microbalance	[54]	283.2 - 348.2	0.0097 - 0.9999
	[BMIM]BF ₄			283.0 - 348.2	0.0097 - 0.9999
R125	[BMIM]PF ₆			283.1 - 348.3	0.0099 - 0.9998
R134a	[BMIM]PF ₆			283.0 - 348.2	0.0097 - 0.3500
R23	[BMIM]PF ₆			282.6 - 348.1	0.0098 - 2.0002
R152a	[BMIM]PF ₆			283.1 - 348.2	0.0097 - 0.4505
R32	[DMPIM]TMeM	Gravimetric microbalance	[53]	283.15 - 348.15	0.0094 - 1.0005
	[EMIM]BEI			283.15 - 348.05	0.0096 - 1.0005
	[DMPIM]BMeI			298.15	0.0099 - 1.0011
	[EMIM]BMeI			283.15 – 348.05	0.0096 - 1.0005
	[Pmpy]BMeI			283.15 – 348.05	0.0095 - 1.0004
	[bmpy]BMeI			298.15	0.0096 - 1.0000
	[BMIM]Ac				0.0099 - 1.0004
	[BMIM]SCN				0.0095 - 0.9992
	[BMIM]MeSO ₄				0.0099 - 1.0006
	[EMIM]TFES				0.0099 - 1.0016
	[BMIM]TFES				0.0097 - 0.9989
	[HMIM]TFES				0.0099 - 0.9980
	[DMIM]TFES				0.0096 - 1.0010
	[BMIM]HFPS				0.0095 - 1.0004
	[BMIM]FS				0.0100 – 1.0005
	[BMIM]TPES				0.0095 - 0.9994
	[BMIM]TTES				0.0095 - 0.9992
R134a	[EMIM]BEI	Gravimetric microbalance	[62]	283.10 – 348.10	0.0103 - 0.3505
KISHa	[BMIM]HFPS	Gravimetric interobalance	[02]	283.10 – 348.10	0.0099 - 0.3506
	[BMIM]TPES			283.05 – 348.10	0.0102 - 0.3505
	[BMIM]TTES			283.10 – 348.15	0.0102 - 0.3505
	[6,6,6,14-P]TPES			282.90 – 348.10	0.0098 - 0.3504
	[4,4,4,14-P]HFPS			283.05 – 348.10	0.0099 - 0.3504
R41	[BMIM]PF ₆	Gravimetric microbalance	[58]	283.09 – 348.18	0.0097 - 1.9995
R161	[BMIM]PF ₆	Gravinicule iniciobalaile	[30]	283.06 – 348.16	0.0097 - 1.9993 $0.0099 - 0.7005$
R134				283.11 – 348.16	0.0099 - 0.7005
R134	[BMIM]PF ₆ [EMIM]Tf ₂ N	Gravimetric microbalance	[47]	283.11 – 348.16 282.9 – 348.1	0.0101 - 0.3505 $0.0099 - 0.3505$
R125	[EMIM]Tf ₂ N	Gravimetric microbalance	[61]	283.1 – 348.2	0.0100 - 0.9998
R125 R134a		GIAVIIIIEUIC IIIICIODAIAIICE	[01]	283.1 – 348.2 282.7 – 348.1	0.0100 - 0.9998
N1J4d	[EMIM]Tf ₂ N			202.7 - 340.1	0.0100-0.3303

solubility data of various HCs in [BMIM]Tf₂N by the saturation method and obtained Henry's constant through the experimental data. Shiflett et al. [47,60,61] determined the solubility data of a series of HCs and fluorinated benzene in [EMIM]Tf₂N using the gravimetric microbalance and volumetric method, then experiment data were correlated with the NRTL model. Liu et al. [145,146] predicted solubilities of small HCs in about 700 ILs, and reported solubilities of methane, ethane, ethylene and propane in trimethyloctylphosphonium bis(2,4,4-trimethylpentyl) phosphinate ([P8111]TMPP), tetrabutylphosphonium bis(2,4,4-trimethylpentyl)phosphinate ([P4444]TMPP) and [EMIM]Tf₂N. Table 14 summarizes studies on the VLE of HC/IL systems published in recent years.

4.4. Alcohol and IL systems (solubility and other properties)

Kim et al. [42] determined the solubility data of TFE in [BMIM]Br and $[BMIM]BF_4$ by the boiling point method and correlated the data with the Antoine-type equation. Shiflett et al. [56] determined the VLE data of the n-butanol/ $[BMIM]PF_6$ system using the volumetric method. Verevkin [148], Zhao [118], Wang [116], Jiang [110], Wang [80,117], Shen [149] and Carvalho et al. [120] determined the VLE data of alcohols and benzene in different ILs by the static method, correlated the

data using NRTL, Antoine-type and other equations, and obtained the activity coefficients and model parameters of different solutes in ILs. González et al. [150] determined vapor pressure of four alcohols in 1-hexyl-3-methylimidazolium trifluoromethanesulfonate ([HMIM]TfO) using the vapor pressure osmometry technique and derived other thermodynamic properties. Particularly, Zhang et al. [151] proposed a new alternative working pairs for absorption refrigeration cycle, which was ternary solutions H₂O/CH₃OH(or C₂H₅OH)/[BMIM]DBP, and measured vapor pressure of binary solutions H₂O(CH₃OH, orC₂H₅OH)/[BMIM]DBP with an inclined boiling apparatus to obtain binary interaction parameters of NRTL activity coefficient model, then measured and predicted vapor pressure of proposed solutions with the same apparatus and model. Studies on the VLE, density, heat capacity, and viscosity of alcohol and IL systems published in recent years are listed in Tables 15-18.

5. Assessment of absorption cycle adopting IL working pairs

5.1. Simulation for single-effect absorption cooling cycle

To determine whether a working pair has the potential for further research and development, it should be placed in an

Table 14 Summary of solubility measurement of HC/IL systems.

Refrigerant	Absorbent	Measuring method	Ref.	Range of T/K	Range of p /kPa
Propane	[BMIM]Tf ₂ N	Saturation method	[144]	279.98 – 339.97	88.3 – 1062.2
Propene					999 - 1218.2
Butane				280.00 - 340.00	334 - 304.1
1-Butane					21.0 - 351.1
Hexane	[BMIM]TfO	Static apparatus	[147]	363.15	15.79 - 165.7
1-Hexane					22.54 - 180.9
2,2,4-Trimethylpentane					11.86 - 65.21
1-Nonene					2.599 - 16.34
Decane					2.000 - 6.202
1-Decane					1.132 - 6.989
1-Hexane	[OMIM]TfO				16.19 - 198.8
1-Octene					1.672 - 30.24
1-Nonene					0.784 - 13.45
Fluorinated benzenes	[EMIM]Tf ₂ N	Volumetric method	[60]	282.5 - 373.0	_
Benzene	[BMIM]Tf ₂ N	Static method	[148]	298.15 - 313.15	0-24.331
Methane	[P8111]TMPP	Isochoric saturation method	[145,146]	299 - 323	1090 - 3610
Ethane					540 - 1690
Ethylene					1080 - 3540
Propane					50 - 210
Methane	[P4444]TMPP			313 – 353	0 - 5000
Ethane					
Ethylene					
Propane					
Methane	[EMIM]Tf ₂ N			299 - 354	0 - 4000
Ethane					
Ethylene					
Propane					

Table 15Summary of vapor pressure measurement of alcohol/IL systems.

Ethanol EMIM TOS Ebulliometric method 152 373.15 0.0533 - 0.2250	Refrigerant	Absorbent	Measuring method	Ref.	Range of T /K	Range of p/kPa
Ethanol EEIM DEP Bubble point method [113] 309.80 – 370.80 9.139 – 56.716 Methanol EMIM DMP Bubble point method [113] 301.95 – 386.15 0.01134 – 0.04630 Ethanol 0.000 – 389.15 0.00747 – 0.05110 Methanol DMIM CI 0.000 –	Ethanol	[EMIM]TOS	Ebulliometric method	[152]	373.15	0.0533 - 0.2250
Methanol EMIM DMP Bubble point method 113 301.95 - 386.15 0.01134 - 0.04630	Methanol	[EEIM]DEP	Quasi-static method	[110]	299.20 - 366.19	14.336 - 65.452
Ethanol DMIM C	Ethanol	[EEIM]DEP			309.80 - 370.80	9.139 - 56.716
Methanol IDMIM/CI Quasi-static method [149] 298.85 – 348.63 16.65 – 102.57 Ethanol IDMIM/CI 11.54 – 10.90 12.50 12.50 12.50 12.50 12.50 12.50 12.50 13.60 28.15 – 313.15 0 – 53.450 0 – 6.986 14.15 14.15 0 – 6.986 14.15 0 – 6.986 14.15 0 – 6.986 15.50 0 – 6.986 15.50 0 – 6.986 15.50 0 – 6.986 15.50 0 – 6.986 15.50 0 – 6.986 15.50 0 – 6.986 15.50 0 – 6.986 11.14 316.40 15.00 11.09.4 100.93 11.09.4 100.93 11.09.4 100.93 11.09.4 100.93 11.09.4 100.93 11.00	Methanol	[EMIM]DMP	Bubble point method	[113]	301.95 - 386.15	0.01134 - 0.04630
Ethanol DMIM C Company Comp	Ethanol				309.05 - 389.15	0.00747 - 0.05110
1-Butanol BMIM F6	Methanol	[DMIM]Cl	Quasi-static method	[149]	298.85 - 348.63	16.65 - 102.57
Methanol IBMIM/IT2N Static method [148] 298.15-313.15 0-35.450 Ethanol IBMIM/IT5N 0-17.928 Propanol IBMIM/IT6N 0-6.986 Methanol [EMIM]DMP Quasi-static method [116] 299.20 - 343.86 15.969 - 60.419 Ethanol [EMIM]DMP Quasi-static method [117] 330.478 - 401.916 11.094 - 100.935 1-Propanol [DMIM]DMP Quasi-static method [117] 330.478 - 401.916 11.094 - 100.935 2-Propanol [DMIM]DMP Quasi-static method [42] 293.2 - 469.4 0.0049 - 0.1010 IEMIM]BF4 Boiling-point method [80] 283.15 - 460.85 0.00306 - 0.1003 Methanol [DMIM]DMP Quasi-static method [118] 285.96 - 343.71 7.811 - 76.224 EMIM]DEP 285.31 - 342.19 7.943 - 79.563 286.82 - 335.10 8.431 - 80.194 Ethanol [DMIM]DMP 298.62 - 359.57 7.853 - 742.49 298.62 - 359.57 7.853 - 742.49 Ethanol [EMIM]CI 30.30 - 356.00 9.068 - 81.091 </td <td>Ethanol</td> <td>[DMIM]Cl</td> <td></td> <td></td> <td>312.19 - 361.04</td> <td>11.54 - 101.90</td>	Ethanol	[DMIM]Cl			312.19 - 361.04	11.54 - 101.90
Ethanol BMIM]TF,N	1-Butanol	[BMIM]PF ₆	Volumetric method	[56]	285.7 - 332.0	_
Propanol BMIM]Tr,N 0−6.986 Methanol [EMIM]DMP Quasi-static method [116] 299.20−343.86 15.969−60.419 Ethanol [EMIM]DMP Quasi-static method [117] 330.478−401.916 11.094−100.935 1-Propanol [DMIM]DMP Quasi-static method [117] 330.478−401.916 11.094−100.935 2-Propanol [DMIM]DMP Quasi-static method [42] 293.2−469.4 0.0049−0.1010 Image: Main Might Methanol Boiling-point method [80] 283.15−460.85 0.00306−0.10102 Methanol [DMIM]DMP Quasi-static method [118] 285.96−343.71 7.811−76.224 Methanol [DMIM]DEP Quasi-static method [118] 285.96−343.71 7.811−76.224 Ethanol [DMIM]DEP Quasi-static method [118] 285.96−343.71 7.811−76.224 Ethanol [DMIM]DMP Quasi-static method [118] 285.01−33.134.19 8.431−80.194 Ethanol [BMIM]DEP Quasi-static method [120] 334.80−39.242 50−100 <	Methanol	[BMIM]Tf ₂ N	Static method	[148]	298.15 - 313.15	0 - 35.450
Methanol [EMIM]DMP Quasi-static method [116] 299.20 – 343.86 15.969 – 60.419 Ethanol [EMIM]DMP 309.95 – 350.67 14.165 – 60.073 1-Propanol [DMIM]DMP Quasi-static method [17] 330.478 – 401.916 11.094 – 100.935 2-Propanol [DMIM]DMP 316.402 – 384.177 11.149 – 102.082 TFE [BMIM]BF4 Boiling-point method [42] 293.2 – 469.4 0.0049 – 0.1010 [BMIM]BF4 Boiling-point method [80] 283.15 – 469.85 0.00366 – 0.10102 Methanol [DMIM]DMP Quasi-static method [118] 285.96 – 343.71 7.811 – 76.224 Ethanol [DMIM]DBP Quasi-static method [118] 285.96 – 343.71 7.811 – 76.224 Ethanol [DMIM]DBP 286.82 – 335.10 8.431 – 80.69 8.431 – 80.69 Ethanol [DMIM]DBP 298.62 – 359.57 7.853 – 74.249 298.62 – 359.57 7.853 – 74.249 Ethanol [EMIM]CI 300.00 – 30.00	Ethanol	[BMIM]Tf ₂ N				0 - 17.928
Ethanol EMIM DMP Quasi-static method [117] 330.478 – 401.916 11.094 – 100.935 12-Propanol [DMIM DMP Quasi-static method [117] 330.478 – 401.916 11.094 – 100.935	Propanol	[BMIM]Tf ₂ N				0 - 6.986
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2-Propanol DMIM DMP Boiling-point method [42] 293.2 - 469.4 0.0049 - 0.1010	Ethanol	[EMIM]DMP			309.95 – 350.67	14.165 - 60.073
TFE BMIM Br Boiling-point method [42] 293.2 - 469.4 0.0049 - 0.1010	1-Propanol	[DMIM]DMP	Quasi-static method	[117]	330.478 - 401.916	11.094 - 100.935
BMIM BF4 Boiling-point method B0 283.15 - 469.4 0.0068 - 0.1003	2-Propanol	[DMIM]DMP			316.402 - 384.177	11.149 - 102.082
EMIN BF4 Boiling-point method [80] 283.15 - 460.85 0.00306 - 0.10102	TFE	[BMIM]Br	Boiling-point method	[42]	293.2 - 469.4	0.0049 - 0.1010
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BMIM DBP 286.82 - 335.10 8.431 - 80.194	Methanol	[DMIM]DMP	Quasi-static method	[118]	285.96 - 343.71	7.811 - 76.224
Ethanol [DMIM]DMP 298.62 – 359.57 7.853 – 74.249 [EMIM]DEP 302.30 – 356.00 9.068 – 81.091 [BMIM]DBP 298.42 – 355.12 7.606 – 77.658 Ethanol [EMIM]CI 335.03 – 405.89 50 – 100 [BMIM]CI 335.15 – 411.86 335.15 – 411.86 60.00 [N111(20H)]CI 334.99 – 353.06 11.34 – 72.02 321.65 – 395.65 11.34 – 72.02 H2O/CH3OH [BMIM]DBP Boiling-point method [151] 315.95 – 392.65 11.34 – 72.02 H2O/C2H3OH [HMIM]TfO Vapor pressure osmometry technique [150] 323.15 10.39 – 12.07 2-Propanol 1-Butanol 150] 323.15 20.12 – 23.52 1-Butanol 4-80 3.89 – 4.46 3.89 – 4.46 2-Butanol 8.85 – 10.56 8.85 – 10.56		[EMIM]DEP			285.31 - 342.19	7.943 - 79.563
EMIM DEP 302.30 - 356.00 9.068 - 81.091 EMIM DBP 298.42 - 355.12 7.606 - 77.658 Ethanol EMIM CI Boilling point method [120] 334.80 - 392.42 50 - 100 EMIM CI 335.03 - 405.89 335.15 - 411.86 EMIM CI 335.15 - 411.86 335.15 - 411.86 EMIM CI 334.99 - 353.06 EMIM DEP Boiling-point method [151] 315.95 - 392.65 11.34 - 72.02 EMIM DBP Boiling-point method [151] 315.95 - 392.65 11.76 - 69.02 EMIM DBP Boiling-point method [150] 323.15 10.39 - 12.07 EMIM DBP Boiling-point method [150] 323.15 32.15 EMIM DBP Boiling-point method [150] 323.15 EMIM DIP Boiling-poi		[BMIM]DBP			286.82 - 335.10	8.431 - 80.194
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Ethanol	[DMIM]DMP			298.62 - 359.57	7.853 - 74.249
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		[EMIM]DEP			302.30 - 356.00	9.068 - 81.091
$[BMIM]CI \\ [HMIM]CI \\ [N_{111(2OH)}]CI \\ [N_{111(2OH)}]CI \\ [H_2O/CH_3OH] \\ [BMIM]DBP \\ [Boiling-point method] \\ [151] \\ [15$		[BMIM]DBP			298.42 – 355.12	7.606 - 77.658
HMIM CI 335.15 - 411.86 334.99 - 353.06 H2O/CH3OH BMIM DBP Boiling-point method 151 315.95 - 392.65 11.34 - 72.02 H2O/C2H5OH 321.65 - 395.65 11.76 - 69.02 1-Propanol HMIM TfO Vapor pressure osmometry technique 150 323.15 10.39 - 12.07 2-Propanol 2-Propanol 2-Propanol 3.89 - 4.46 2-Butanol 4.85 - 10.56	Ethanol	[EMIM]CI	Boilling point method	[120]	334.80 - 392.42	50 - 100
N _{111(20H)} Cl 334.99 – 353.06		[BMIM]CI	•		335.03 - 405.89	
N _{111(20H)} Cl 334.99 – 353.06		[HMIM]Cl			335,15 – 411,86	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$					334.99 - 353.06	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	H ₂ O/CH ₃ OH		Boiling-point method	[151]	315.95 – 392.65	11.34 - 72.02
2-Propanol 20.12 – 23.52 1-Butanol 3.89 – 4.46 2-Butanol 8.85 – 10.56	H ₂ O/C ₂ H ₅ OH	, ,			321.65 - 395.65	11.76 - 69.02
2-Propanol 20.12 – 23.52 1-Butanol 3.89 – 4.46 2-Butanol 8.85 – 10.56	1-Propanol	[HMIM]TfO	Vapor pressure osmometry technique	[150]	323.15	10.39 - 12.07
1-Butanol 3.89 – 4.46 2-Butanol 8.85 – 10.56		, ,				20.12 - 23.52
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1-Pentanol					1.44 – 1.63

absorption cycle to assess the performance by simulation or experiment. Some researchers have carried out such works, but the main method is still limited to simulation and analysis on

the basis of thermophysical properties of the IL working pairs. The works mainly focus on single-effect absorption cooling cycle.

Table 16Summary of density measurement of alcohol/IL systems.

Refrigerant	Absorbent	Measuring method	Ref.	Range of T/K
Ethanol Methanol	[DMIM]DMP	Gravity balance	[109]	298.15 – 323.15
Methanol	[OMIM]Cl	Vibrating tube densimeter	[153]	298.15 - 328.15
Methanol	[EMIM]DMP [BMIM]DMP	Vibrating tube densimeter	[154]	293.15 – 333.15
Ethanol	[EMIM]DMP [BMIM]DMP			
Ethanol	[EMIM]HS [EMIM]OS [EMIM]ES	Viscodensimeter	[155]	288 – 318
Ethanol	[EMIM]BS [EMIM]Tf ₂ N	Density meter	[156]	293.15 – 323.15

Table 17Summary of heat capacity measurement of alcohol/IL systems.

Refrigerant	Absorbent	Measuring method	Ref.	Range of T/K
Ethanol Methanol	[DMIM]DMP	Adiabatic solution calorimeter	[109]	298.15 – 323.15
Ethanol Methanol	[EMIM]DMP	Adiabatic solution calorimeter	[113]	298.15 – 323.15
Methanol Methanol	[HMIM]BF ₄ [OMIM]BF ₄	DSC	[157]	283.15 – 323.15

Table 18Summary of viscosity measurement of alcohol/IL systems.

Refrigerant	Absorbent	Measuring method	Ref.	Range of T/K
Ethanol Methanol	[DMIM]DMP	Capillary viscometer	[109]	298.15 – 323.15
Methanol	[OMIM]Cl	Capillary microviscosimeter	[153]	298.15 - 328.15
Methanol	[EMIM]DMP [BMIM]DMP	Micro viscometer	[154]	293.15 – 333.15
Ethanol	[EMIM]DMP [BMIM]DMP	wicro viscometer	[154]	293.15 – 333.15
Ethanol	[EMIM]Tf ₂ N	Viscosity meter	[156]	293.15 – 323.15

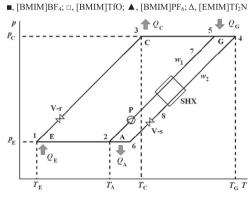


Fig. 7. Schematic of the single-effect absorption cooling cycle.

The single-effect absorption cooling cycle consists of an evaporator E, a condenser C, a generator G, an absorber A, and a solution heat exchanger SHX, whose schematic is shown in Fig. 7. 1-2-5-3-1 represents the refrigerant circulation loop, and 6-2-5-4-6 is the solution circulation loop. In the cycle calculation, mass transfer, heat transfer, and resistance loss in the solution flow process are neglected. Therefore, both positive and reverse cycles can be considered as ideal cycles, with the highest efficiency of heat transfer and cooling properties.

In the refrigerant circulation loop, the generator is heated by Q_G and separates high-pressure refrigerant vapor 5. The vapor refrigerant then enters the condenser, liquefies into liquid refrigerant 3, and releases heat Q_G . The high-pressure liquid refrigerant passes through an expansion valve and goes into the evaporator. In the evaporator, the liquid refrigerant is vaporized and the cooling load Q_F is produced.

In the solution circulation loop, the low-pressure vapor refrigerant 1 from the evaporator is absorbed in the absorber by the rich solution 8 concentrated in the generator and then releases heat Q_A . The pressure of the poor solution 2 leaving the absorber is enhanced after pumping, and then the poor solution is supplied to the generator. In the generator, the poor solution is heated up to boiling by the low-grade heat source, and the refrigerant is vaporized and separated from the solution. The rich solution 4 desorbing the refrigerant reduces the pressure through the expansion valve and flows back to the absorber.

To simplify the computer simulation of a cycle, following assumptions are made. The pressures of the condenser and the generator are equal ($p_C=p_G$), and the pressures of the absorber and evaporator are equal ($p_A=p_E$). The connecting pipeline has no pressure drop. Compared with other forms of thermal power, the pumping work is so small that is usually ignored. The refrigerant expansion process from the condenser to the evaporator is isenthalpic, and the temperature of evaporator outlet is the dew point of the pure refrigerant. The flow rate of vapor refrigerant is

set to 1 kg s^{-1} , and the vapor of absorbent is ignored, etc. [158,159].

According to the above assumptions, if the refrigerant vapor generated in the evaporator is 1 kg s^{-1} , the heat added to the evaporator is $(h_3 + Q_E)$, and the heat leaving the evaporator is h_2 . Based on the energy balance, the cooling capacity Q_E of single-effect absorption cooling cycle is

$$Q_{\rm E} = h_2 - h_1 \tag{13}$$

where h_1 is the enthalpy of stream 1 in Fig. 7, h_2 is the enthalpy of the saturated refrigerant vapor at evaporation pressure.

In the generator, when per unit mass (e.g., 1 kg) of refrigerant vapor is produced, f kg poor solution is needed to flow into the generator. The value of f is called the circulation ratio. Conversely, if the poor solution flowing into the generator is f kg, 1 kg refrigerant vapor is produced in the generator. Therefore, the rich solution leaving the generator is (f-1) kg. The pure absorbent almost has no vapor pressure, i.e., the pure absorbent in the stream inflow and outflow of the evaporator remains the same based on the mass balance,

$$fw_{\mathbf{p}} = (f-1)w_{\mathbf{r}} \tag{14}$$

or

$$f = W_r / (W_r - W_p) \tag{15}$$

where w_p is the mass fraction of the absorbent in poor solution, w_r is the mass fraction of the absorbent in rich solution.

Investigating the heat into and out of the generator, the heat added to the generator is $Q_G + fh_3$, and the heat leaving the generator is $(f-1)h_4 + h_5$, thus

$$Q_G = (f-1)h_4 + h_5 - fh_3 \tag{16}$$

The performance of absorption refrigeration cycle is characterized by the coefficient of performance defined as

$$COP = Q_E/Q_G = (h_2 - h_1)/[h_5 + f(h_4 - h_3) - h_4]$$
(17)

where h_i represents the enthalpy of stream i (kJ kg⁻¹). The enthalpy of each state point can be calculated on the basis of thermodynamic properties of refrigerant or IL working pair.

The above analysis reveals that COP determination is based on the enthalpy of stream. In principle, the enthalpy of stream is the state function on the temperature, pressure, and composition of a given stream. In fact, Fig. 7 is also a phase diagram of the binary system. Using Fig. 7, the calculation method can be explained by the fact that the state of each point in the cycle needs to be determined, and then the enthalpy can be calculated based on the state. For example, based on the heat source temperature T_G , the pressure and composition of stream in the generator can be determined. Generally, the enthalpy of a multi-component fluid is

$$h = \sum x_i h_i + \Delta_{\min} h \tag{18}$$

οr

$$h = \sum x_j \int_{T_0}^T C_{p,j} dT + \Delta_{mix} h$$
 (19)

where $C_{p,j}$ is the heat capacity of species j of stream, $\Delta_{\text{mix}}h$ is the mixing enthalpy of the system, which is usually ignored. T_0 is the reference temperature, usually treated as 298.15 K.

5.2. Performance assessment of absorption cycles

Table 19 lists the published *COP* of refrigerant/IL systems for single-effect absorption cooling cycle. Deviations among the calculated results exist because different calculations are based on different property data, thermodynamic models, and operating conditions, e.g., heat source temperature.

Table 19COP of refrigerant/IL systems for single-effect absorption cooling cycle.

System	Ref.	T _E /°C	T _A /°C	T _C /°C	T _G /°C	f	COP
H ₂ O/[BMIM]BF ₄	[49]	10	30	40	100	13.0	0.544
$H_2O/[EMIM]BF_4$						18.2	0.525
H ₂ O/[EMIM]EtSO ₄						13.57	0.569
$H_2O/[DMIM]DMP$						5.32	0.662
$H_2O/[BMIM]I$						23.7	0.534
H ₂ O/[BMIM]DBP						11.17	0.532
H ₂ O/[EEIM]DEP						12.38	0.565
$H_2O/[EMIM]DEP$						7.75	0.588
$H_2O/[EMIM]DMP$						8.66	0.691
$H_2O/[DMIM]DMP$	[72]	10	30	40	80	8.77	0.829
H ₂ O/[DMIM]Cl						9.54	0.827
CH ₄ O/[DMIM]DMP	[66]	10	30	40	100	3.71	0.87
TFE/[BMIM]Br	[81]	10	30	40	80	4.39	0.807
TFE/[BMIM]BF ₄						6.07	0.780
TFE/[EMIM]BF ₄						5.25	0.793
R22/[BMIM]BF ₆	[46]	10	30	40	100	5.12	0.319
R32/[BMIM]BF ₆						7.35	0.385
R32/[BMIM]BF ₄						6.41	0.330
R134/[BMIM]BF ₆						4.38	0.348
R134a/[BMIM]BF ₆						10.66	0.254
R152a/[BMIM]BF ₆						13.27	0.300
R125/[BMIM]BF ₆	1001					16.49	0.128
NH ₃ /[BMIM]BF ₄	[23]	10	30	40	100	12.98	0.557
NH ₃ /[BMIM]BF ₆						17.27	0.575
NH ₃ /[EMIM]Tf ₂ N						24.57	0.589
NH ₃ /[HMIM]Cl						14.26	0.525
NH ₃ /[EMIM]Ac	[50]	10	30	40	100	12.55	0.573
NH ₃ /[EMIM]EtSO ₄						17.55	0.485
NH ₃ /[EMIM]SCN						12.42	0.557

To study the feasibility of NH₃/IL systems in industrial applications, Yokozeki et al. [50] calculated the performance of absorption cycle using NH₃/IL working pairs. In the studied imidazolium ILs, the cycle performance of [EMIM]Tf₂N as absorbent is the best, but the *COP* is slightly lower than that of the NH₃/H₂O system. Given that the distillation separation of the NH₃/[EMIM]Tf₂N system does not consume too much energy, the application of NH₃/[EMIM]Tf₂N system may be feasible.

Results in Table 19 show that the *COP* of H_2O/IL systems ranges within 0.52–0.83, which do not exceed the traditional $H_2O/LiBr$ working pair. However, the *COP* of $H_2O/[DMIM]DMP$ and $H_2O/[DMIM]CI$ systems are close and slightly lower than that of $H_2O/LiBr$. Particularly, the $H_2O/[DMIM]DMP$ system overcomes the crystallization and corrosion problems of traditional working pair to some extent, and broadens the operating range. For HFC/IL systems, the *COP* ranges within 0.12–0.39, which are still relatively low but may be used in absorption/compression hybrid cycle. For NH₃/IL systems, the *COP* ranges within 0.48–0.59, which are lower than that of the traditional NH₃/H₂O working pair, but the difficulty of separation is relieved.

$$q_G = fC_p(T_G - T_{in}) + \Delta_{eva}h_{T_C} + \Delta_{mix}h$$
(20)

where q_G is the heat load of unit mass refrigerant produced in the generator, which consists of three parts. $fC_p(T_G-T_{\rm in})$ expresses the heat needed to warm the supercooled solution from entering the generator to the generation temperature, $\Delta_{\rm eva}h_{TG}$ is the latent heat of evaporation of the refrigerant at T_G , and $\Delta_{\rm mix}h$ is the mixing heat of liquid refrigerant and absorbent. A larger f causes larger heat load of evaporator, thereby reducing the COP of the cycle.

Fig. 8 shows that with the increase of generation temperature, the *COP* of various working pairs sharply increases initially, then becomes stable, and slightly declines finally. f is infinite when the generation temperature reaches the minimum, the required generation heat is infinite based on Eq. (20), and the *COP* of the cycle is zero. With the increase of generation temperature f decreases, *COP* sharply increases and then smoothens. With further rise of

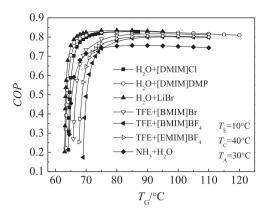


Fig. 8. COP of seven working pairs versus T_G for single-effect absorption cooling cycle.

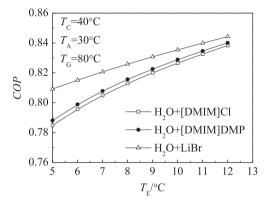


Fig. 9. Effect of T_E on COP.

generation temperature, the temperature difference $(T_G - T_{in})$ increases, the generated heat increases, and then the COP of the cycle slightly decreases. At the stationary stage, the working pairs consisting of TFE and three different ILs, whose COP ranges between those of H₂O/LiBr and NH₃/H₂O working pairs, have wider operating range. Among these working pairs, the COP of the TFE/[BMIM]Br system is the highest. At the stationary stage, the COP of H₂O/[DMIM]DMP and H₂O/[DMIM]Cl are close but slightly lower than that of the H₂O/LiBr working pair. Given that the H₂O/[DMIM]DMP system has no crystallization limits and has the widest operating range, the operational safety greatly improves. The operating range of the H₂O/LiBr system comes second, and the operating range of the H₂O/[DMIM]Cl system is the narrowest. As an absorbent, [DMIM]DMP has a higher solubility with the refrigerant, e.g., H₂O, and a higher boiling point than refrigerant. Simulation results also show that the H₂O/[DMIM] DMP system is expected to become an absorption cycle alternative working pair.

For two preferred suitable H_2O/IL systems $H_2O/[DMIM]Cl$ and $H_2O/[DMIM]DMP$, the effects of evaporation temperature on the system COP, system exergy efficiency (η_E), and f are analyzed and compared with the traditional working pair $H_2O/LiBr$. Fig. 9 shows the effect of the evaporation temperature on the COP, which is found to follow the order $H_2O/LiBr > H_2O/[DMIM]DMP > H_2O/[DMIM]Cl$, and are all higher than 0.78. With the increase of evaporation temperature, the COP of the system increases, this is because that when the evaporation temperature is low, the corresponding evaporation pressure is low, f is high, and COP is low.

Fig. 10 shows the effect of the evaporation temperature on η_E . The effect of T_E on *COP* is opposite to that of η_E . *COP* increases with the increase of T_E , whereas η_E decreases with the increase of T_E .

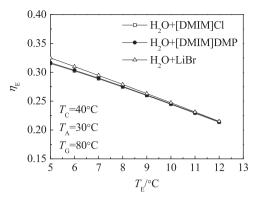


Fig. 10. Effect of $T_{\rm F}$ on $\eta_{\rm F}$.

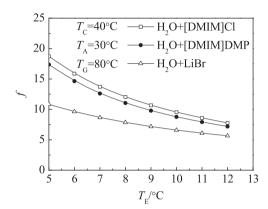


Fig. 11. Effect of T_E on f.

This is mainly because *COP* considers only the amount of cooling capacity, while the $\eta_{\rm E}$ considers not only the amount of cooling capacity but also the grade of cooling capacity. In other words, the cooling load and cooling temperature are all important for the absorption cooling cycle, a lower cooling temperature results in a higher grade of cold, so $\eta_{\rm E}$ decreases with the increase of $T_{\rm E}$. Fig. 10 shows that for the three studied working pairs, $\eta_{\rm E}$ follows the order $H_2O/[{\rm DMIM}]{\rm DMP} > H_2O/[{\rm DMIM}]{\rm CI}$.

Fig. 11 shows the effect of the evaporation temperature on f, f values of $H_2O/[DMIM]CI$ and $H_2O/[DMIM]DMP$ systems are higher than that of the $H_2O/LiBr$ system, and f decreases with the increase of evaporation temperature. f also markedly affects COP, increasing COP needs f to be reduced. To reduce f, the concentration difference $(w_r - w_p)$ should be increased and the concentration of the rich solution should be reduced.

As summarized above, the mixture systems of refrigerant and IL are novel, environmental friendly absorption cycle working pairs. Thus, these systems are attracting increasing attentions, and further research and development are necessary.

6. Conclusions

The research frontiers of IL working pairs for absorption cycle in recent years were surveyed, to make the relevant work more rational and efficient. Based on macroscopic properties and intermolecular interactions, selection methods of IL as absorbent were introduced. In particular, based on the author's previous studies, from the perspective of action mechanism between absorbent and refrigerant, evaluation methods of combining the UNIFAC model with extreme G^E criterion were proposed, and the actual research achievements of the method were also presented. The research progresses of thermophysical properties of IL working pairs were

summarized, such as the test method, popular system, modeling of vapor pressure, solubility, heat capacity, and density. Based on thermophysical property investigations of H_2O , NH_3 , alcohol, and HFC systems, as well as researches of ternary systems with IL added to the traditional working pairs, several potential binary and ternary systems were put forward. Finally, working performances of absorption cycle with IL working pairs were calculated and assessed to further validate the development potential of H_2O , NH_3 , alcohol, and HFC working pairs.

Nomenclature

 y_i

 A_i and B_i parameters of Eq. (10) (dimensionless) A_n , B_n and C_n parameters of Eq. (12) (dimensionless) a, b, and c parameters of Eq. (3) (dimensionless) a_i and b_i parameters of Eq. (11) (dimensionless) CFC chlorofluorocarbon (dimensionless) COP coefficient of performance (dimensionless) the heat capacity (kJ $kg^{-1} K^{-1}$) C_{p} DBP dibutylphosphate (dimensionless) **DMEU** N,N'-dimethylethyleneurea (dimensionless) N,N'-dimethylpropyleneura (dimensionless) **DMPU** differential scanning calorimetry (dimensionless) DSC E181 tetraethylene glycol dimethyl ether (dimensionless) **EOS** equation of state (dimensionless) circulation ratio (dimensionless) f G^{E} excess Gibbs function (kJ kg⁻¹) HC hydrocarbon (dimensionless) hydrofluorocarbon (dimensionless) HFC **HFIP** hexafluoroisopropanol (dimensionless) enthalpy of stream i in Fig. 7, i=1,2,...,5 (kJ kg⁻¹) hi IL ionic liquid (dimensionless) Henry's constant of the refrigerant species (kPa) k_1 NMP N-methyl-2-pyrrolidone (dimensionless) system pressure (kPa) р p_1^s saturated vapor pressure of the refrigerant species (kPa) Q heat load (kW) heat load of unit mass refrigerant (kW kg⁻¹) q R&D research and development (dimensionless) 1,2-dichloro-1,1,2,2-tetrafluoroethane (dimensionless) R114 R125 pentafluoroethane (dimensionless) R134 1,1,2,2-tetrafluoroethane (dimensionless) R134a 1,1,1,2-tetrafluoroethane (dimensionless) tetrafluoromethane (dimensionless) R14 1.1.1-trifluoroethane (dimensionless) R143a R152a 1.1-difluoroethane (dimensionless) R161 fluoroethane (dimensionless) R23 trifluoromethane (dimensionless) R32 difluoromethane (dimensionless) R41 fluoromethane (dimensionless) SHX solution heat exchanger (dimensionless) T system temperature (K) reference temperature (K) T_{Ω} TFE 2,2,2-trifluoroethanol (dimensionless) $T_{\rm in}$ temperature of supercooled solution entering the generator (K) vapor-liquid equilibrium (dimensionless) **VLE** mass fraction of the absorbate species (dimensionless) w χ_i liquid phase mole fraction of species i (dimensionless), i=1, 2, 1 presents refrigerant, 2 presents absorbant

vapor phase mole fraction of species i (dimensionless),

i=1, 2, 1 presents refrigerant, 2 presents absorbant

[BMIM]BF₄ 1-butyl-3-methylimidazolium tetrafluoroborate

(dimensionless)

[BMIM]MeSO₄ 1-butyl-3-methylimidazolium methylsulfate (dimensionless) [BMIM]PF₆ 1-butyl-3-methylimidazolium hexafluorophosphate (dimensionless) [BMIM]Tf₂N 1-butvl-3-methylimidazolium bis(trifluoromethylsulfonvl)imide (dimensionless) IBMIMITfO 1-butyl-3-methylimidazolium trifluoromethanesulfonate (dimensionless) [C₁₀MIM]Br 1-decyl-3-methylimidazolium bromide (dimensionless) [C₁₀MIM]Cl 1-decyl-3-methylimidazolium chloride (dimensionless) [C_nMIM]BF₄ 1-alkyl-3-methylimidazolium tetrafluoroborate, n=1, 2,... (dimensionless) [C_n MIM]Cl 1-alkyl-3-methylimidazolium chloride, n=1, 2,...(dimensionless) [C_nMIM]DMP 1-alkyl-3-methylimidazolium dimethylphosphate, n=1, 2,... (dimensionless) [C_nMIM]EtSO₄ 1-alkyl-3-methylimidazolium ethylsulfate, n=1, 2.... (dimensionless) [C_nMIM]MeSO₄ 1-alkyl-3-methylimidazolium methylsulfate, n=1, 2,... (dimensionless) [C_nMIM]PF₆ 1-alkyl-3-methylimidazolium hexafluorophosphate, n=1, 2,... (dimensionless) [C_nMIM]Tf₂N 1-alkyl-3-methylimidazolium bis(trifluoromethylsulfonvl)imide, n=1, 2,... (dimensionless) [C_nMIM]TfO 1-alkyl-3-methylimidazolium trifluoromethanesul fonate, n=1, 2,... (dimensionless) [DMEA]Ac N,N-dimethylethanolammonium acetate (dimensionless) [DMIM]BF₄ 1-methyl-3-methylimidazolium tetrafluoroborate (dimensionless) [DMIM]Cl 1,3-dimethylimidazolium chloride (dimensionless) [DMIM]DMP 1,3-dimethylimidazolium dimethylphosphate (dimensionless) [EEIM]DEP 1-ethyl-3-ethyl-imidazolium diethylphosphate (dimensionless) [EMIM]BEI 1-ethyl-3-methylimidazolium bis(pentafluoroethyl sulfonyl)imide (dimensionless) [EMIM]BF₄ 1-ethyl-3-methylimidazolium tetrafluoroborate (dimensionless) [EMIM]Br 1-ethyl-3-methylimidazolium bromide (dimensionless) [EMIM]Cl1-ethyl-3-methylimidazolium chloride (dimensionless) [EMIM]DEP 1-ethyl-3-methylimidazolium diethylphosphate (dimensionless) [EMIM]DMP 1-ethyl-3-methylimidazolium dimethylphosphate (dimensionless) [EMIM]EtSO₄ 1-ethyl-3-methylimidazolium ethylsulfate (dimensionless) [EMIM]Tf₂N 1-ethyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide (dimensionless) [EMIM]TfO 1-ethyl-3-methylimidazolium trifluoromethanesulfonate (dimensionless) [HMIM]BF₄ 1-hexyl-3-methylimidazolium tetrafluoroborate (dimensionless) [HMIM]Cl 1-hexyl-3-methylimidazolium chloride (dimensionless)

[BMIM]Br 1-butyl-3-methylimidazolium bromide

[BMIM]Cl 1-butyl-3-methylimidazolium chloride

[BMIM]DBP 1-butyl-3-methylimidazolium dibutylphosphate

(dimensionless)

(dimensionless)

(dimensionless)

[HMIM]PF₆ 1-hexyl-3-methylimidazolium hexafluorophosphate (dimensionless)

[HMIM]Tf₂N 1-hexyl-3-methylimidazolium bis(trifluoromethyl-sulfonyl)imide (dimensionless)

[HMIM]TfO 1-hexyl-3-methylimidazolium trifluoromethanesulfonate (dimensionless)

[HydeMIM]BF₄ 1-(2-hydroxyethyl)-3-methylimidazolium tetra fluoroborate (dimensionless)

[N_{111(2OH)}]Cl choline chloride (dimensionless)

[P4444]TMPP tetrabutylphosphonium bis(2,4,4-trimethylpentyl) phosphinate (dimensionless)

[P8111]TMPP trimethyloctylphosphonium bis(2,4,4-trimethyl pentyl)phosphinate (dimensionless)

Greek Letters

 γ_i activity coefficient of species i (dimensionless), i=1, 2, 1 presents refrigerant, 2 presents absorbant

 $\Delta_{\rm eva} h_{TG}$ latent heat of evaporation of the refrigerant at $T_{\rm G}$ (kJ kg $^{-1}$)

 $\Delta_{\text{mix}}h$ mixing enthalpy of the system (kJ kg⁻¹) η_{F} system exergy efficiency (dimensionless)

 ρ density (g cm⁻³)

 ψ_1 absorption potential of the refrigerant species (dimensionless)

Superscripts

C combinatorial term (dimensionless)
R residual term (dimensionless)
RL Raoult's law (dimensionless)

 ∞ infinite dilution state (dimensionless)

Subscripts

A absorber (dimensionless)
C condenser (dimensionless)
E evaporator (dimensionless)
G generator (dimensionless)
max maximum value (dimensionless)
p poor solution (dimensionless)
r rich solution (dimensionless)

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